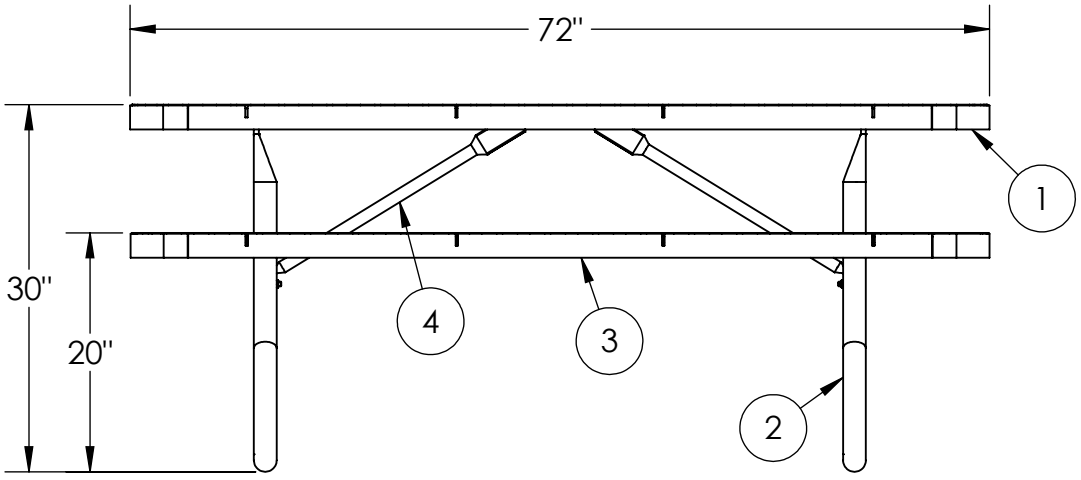
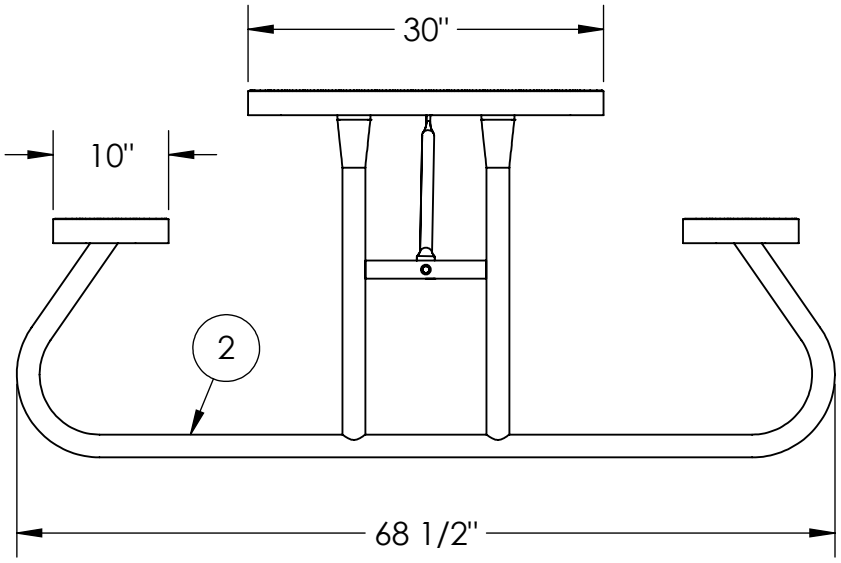
6' Champion Expanded Metal Free Standing Picnic Table

924-301





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	642-013	6' Champion Table Top (QS)	1
2	634-010	Free Standing Table Stand For 10" Seats	2
3	622-013	6' Champion Seat/Back (QS)	2
4	634-013A	Table Brace	2
5	516-058	3/8"x1-1/2" SS Hex Bolt	16
6	516-023	3/8" SS Flat Washer	32
7	516-028	3/8" SS Nylock Nut	16

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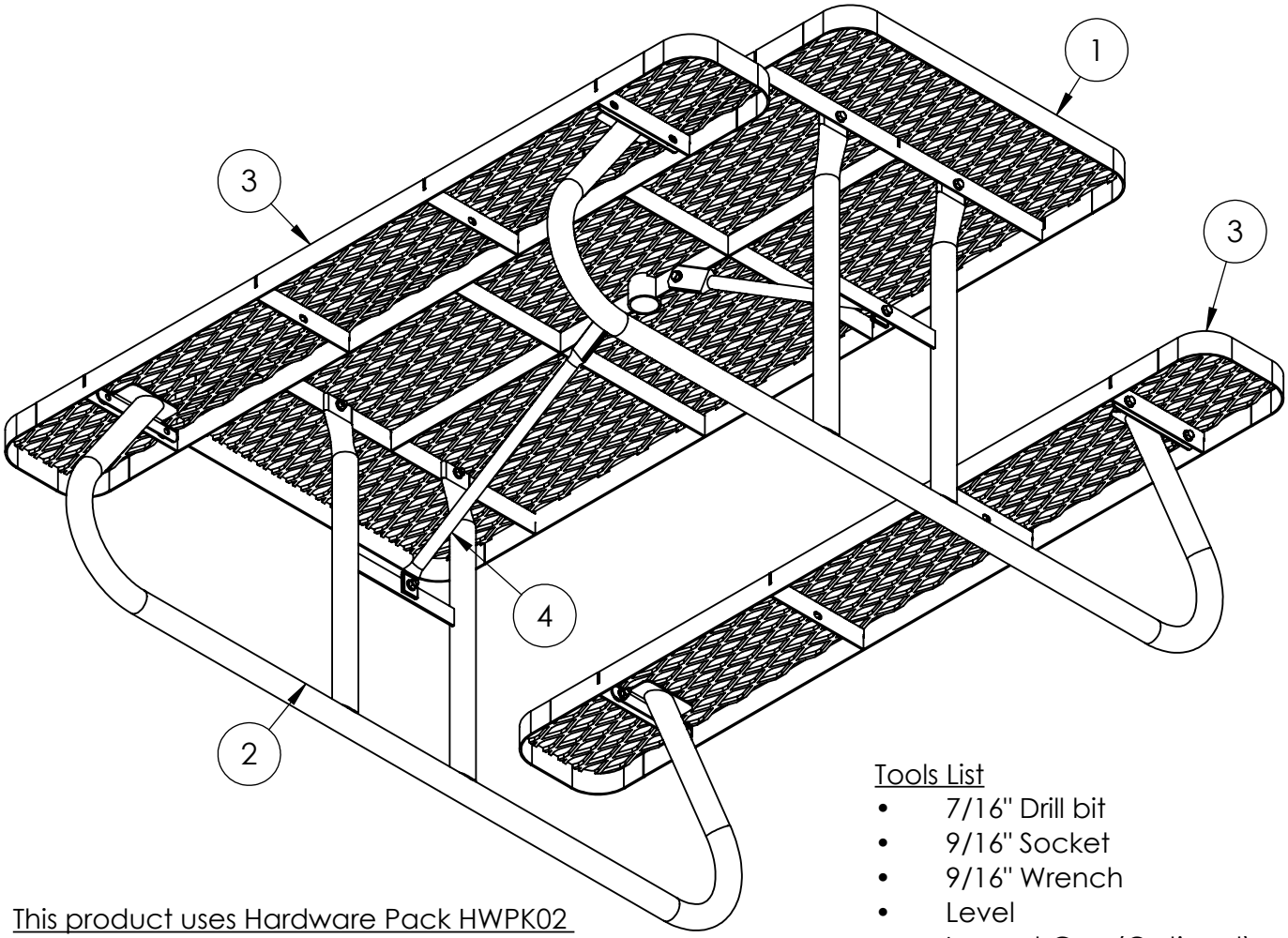

Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- Level
- Impact Gun (Optional)
- Drill

This product uses Hardware Pack HWPK02
(you may receive extra hardware)
16 qty. 3/8" x 1-1/2" SS Hex Bolt
16 qty. 3/8" SS Nylock Nut
32 qty. 3/8" SS Flat Washer

1. Drill out all holes using a 7/16" diameter drill bit.
2. Place the tabletop upside down on top of a pair of sawhorses or 12" blocks (cover the blocks with cardboard).
3. Attach both stands to the inside of table support bar. (See diagram above). Do not tighten completely.
4. Attach the straight end of each brace to the table. (See diagram above)
5. Attach bent end of both braces to the cross bar of each stand. (See diagram above)
6. Turn the table over.
7. Attach the seats to the stands.
8. Level the seats and table then tighten up bolts.

Periodic check of bolts tightness reccommended