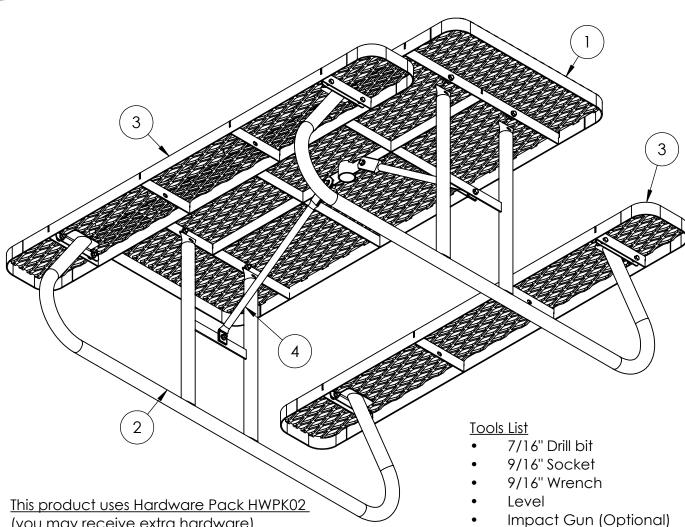


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	642-013	6' Champion Table Top (QS)	1
2	634-010	Free Standing Table Stand For 10" Seats	2
3	622-013	6' Champion Seat/Back (QS)	2
4	634-013A	Table Brace	2
5	516-058	3/8"x1-1/2" \$\$ Hex Bolt	16
6	516-023	3/8" SS Flat Washer	32
7	516-028	3/8" SS Nylock Nut	16









16 qty. 3/8" x 1-1/2" SS Hex Bolt

(you may receive extra hardware)

16 gty. 3/8" SS Nylock Nut 32 qty. 3/8" SS Flat Washer

- 1. Drill out all holes using a 7/16" diameter drill bit.
- Place the tabletop upside down on top of a pair of sawhorses or 12" blocks (cover the 2. blocks with cardboard).
- Attach both stands to the inside of table support bar. (See diagram above). Do not 3. tighten completely.
- 4. Turn the table over.
- 5. Attach the seats to the stands.
- Attach the straight end of each brace to the table. (See diagram above) 6.
- 7. Attach bent end of both braces to the cross bar of each stand. (See diagram above)
- 8. Level the seats and table then tighten up bolts.

Periodic check of bolts tightness reccommended



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Drill

924-301