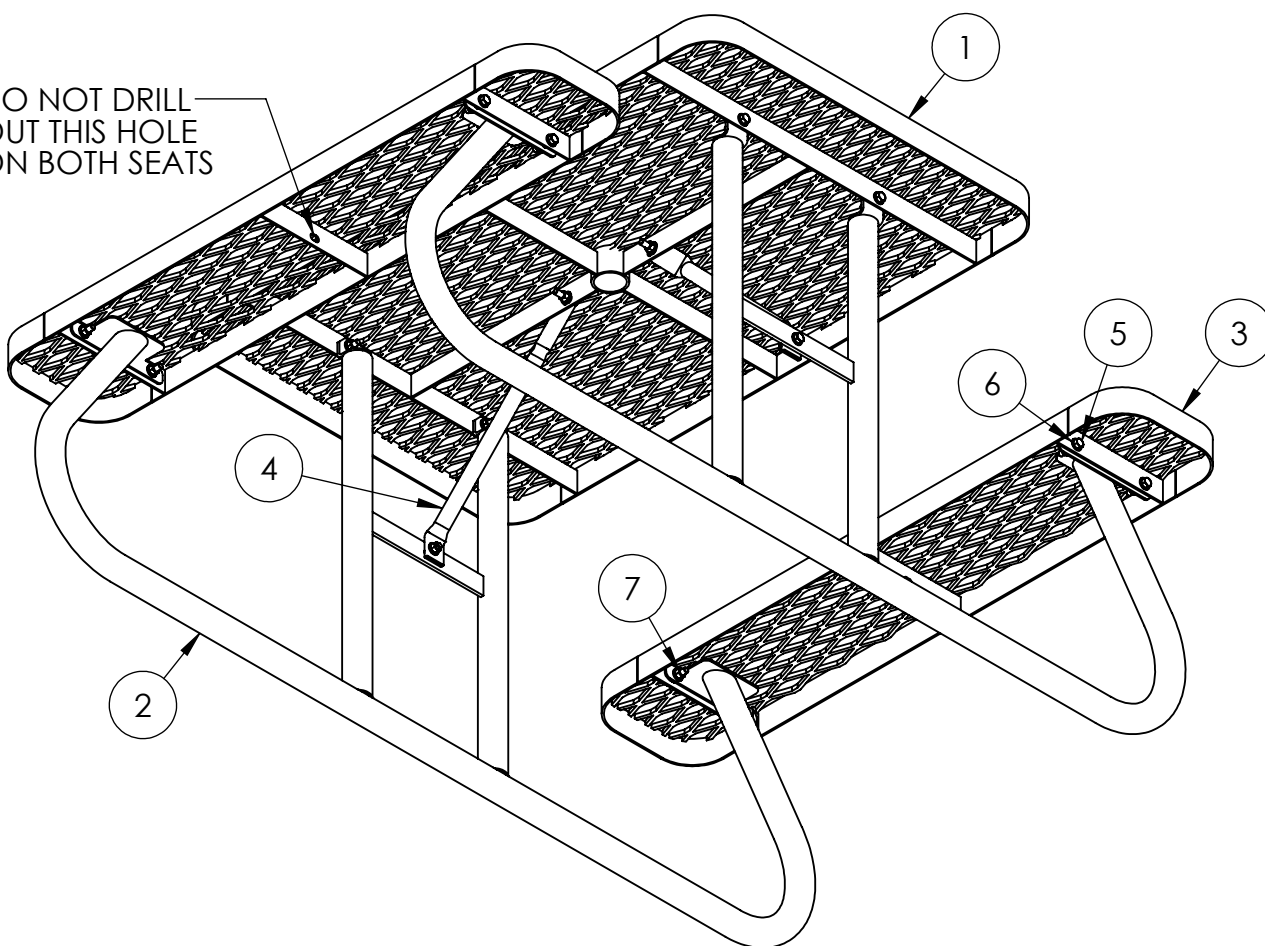




## 4' Champion Rectangle Table, Free Standing

924-101

DO NOT DRILL  
OUT THIS HOLE  
ON BOTH SEATS



1. Drill plastic out of the holes using a 7/16" diameter drill bit.
2. Attach both legs to the inside of the table support bar (see view above).
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table (see view above).
5. Attach the bent end of each brace to the cross bar of each leg (see view above).
6. Tighten up all fixings.

In accordance to California law: WARNING - This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

| ITEM NO. | PART NUMBER | DESCRIPTION                         | QTY. |
|----------|-------------|-------------------------------------|------|
| 1        | 642-011     | 4' Champion Table Top               | 1    |
| 2        | 634-010     | Free Standing Table Stand For Seats | 2    |
| 3        | 622-011     | Champion 4' Seat/Back               | 2    |
| 4        | 634-011     | 4ft FS Table Brace 19 1/4"          | 2    |
| 5        | 516-058     | 3/8"x1-1/2" SS Hex Bolt             | 16   |
| 6        | 516-023     | 3/8" SS Flat Washer                 | 32   |
| 7        | 516-028     | 3/8" SS Nylock Nut                  | 16   |



# PREMIER POLYSTEEL

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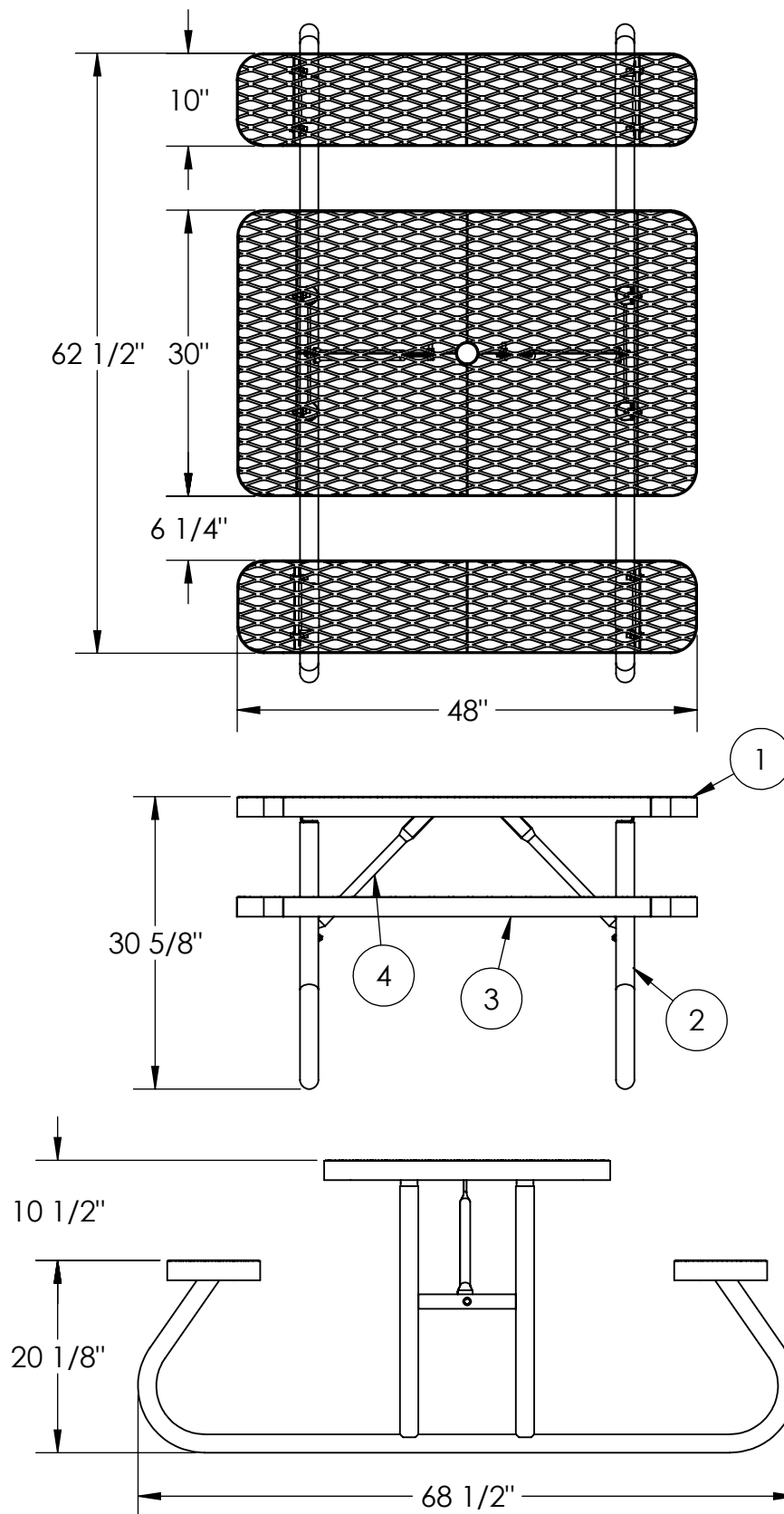
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REV. X.01 | SHEET 1 OF 2



# 4' Champion Rectangle Table, Free Standing

924-101



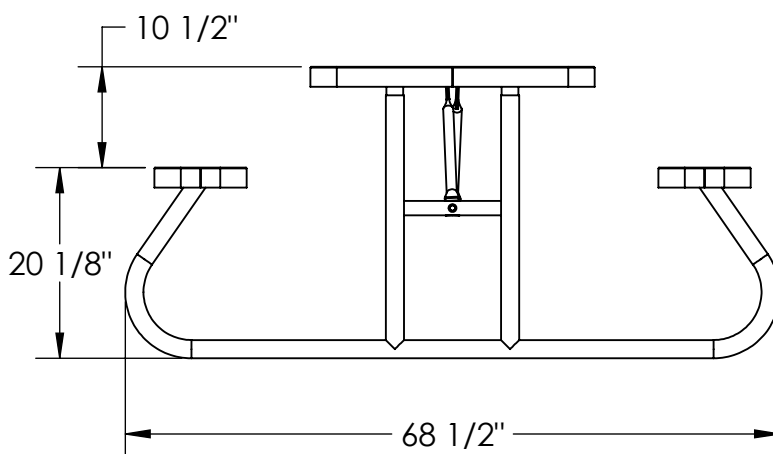
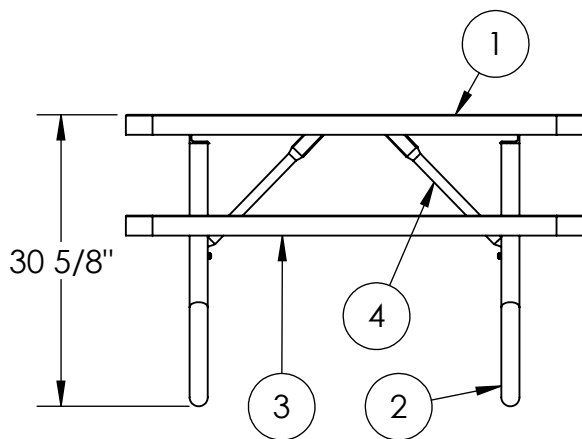
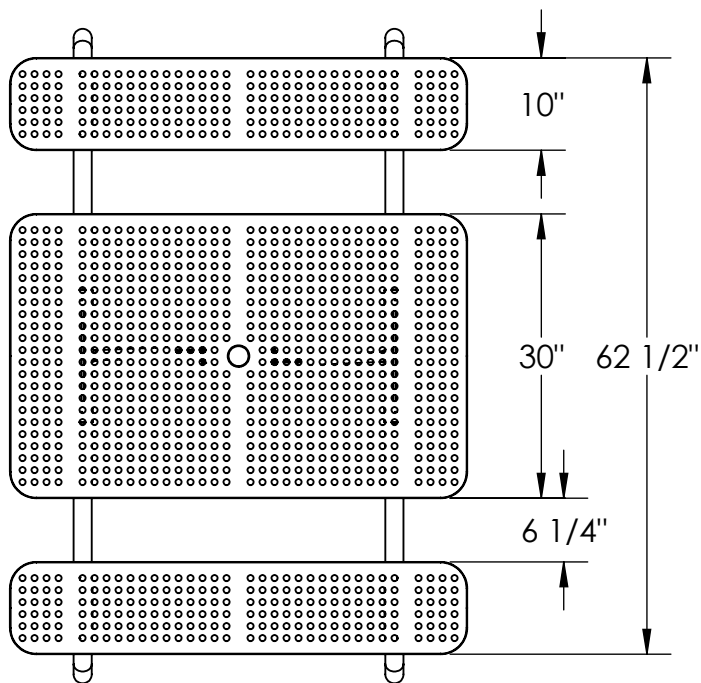
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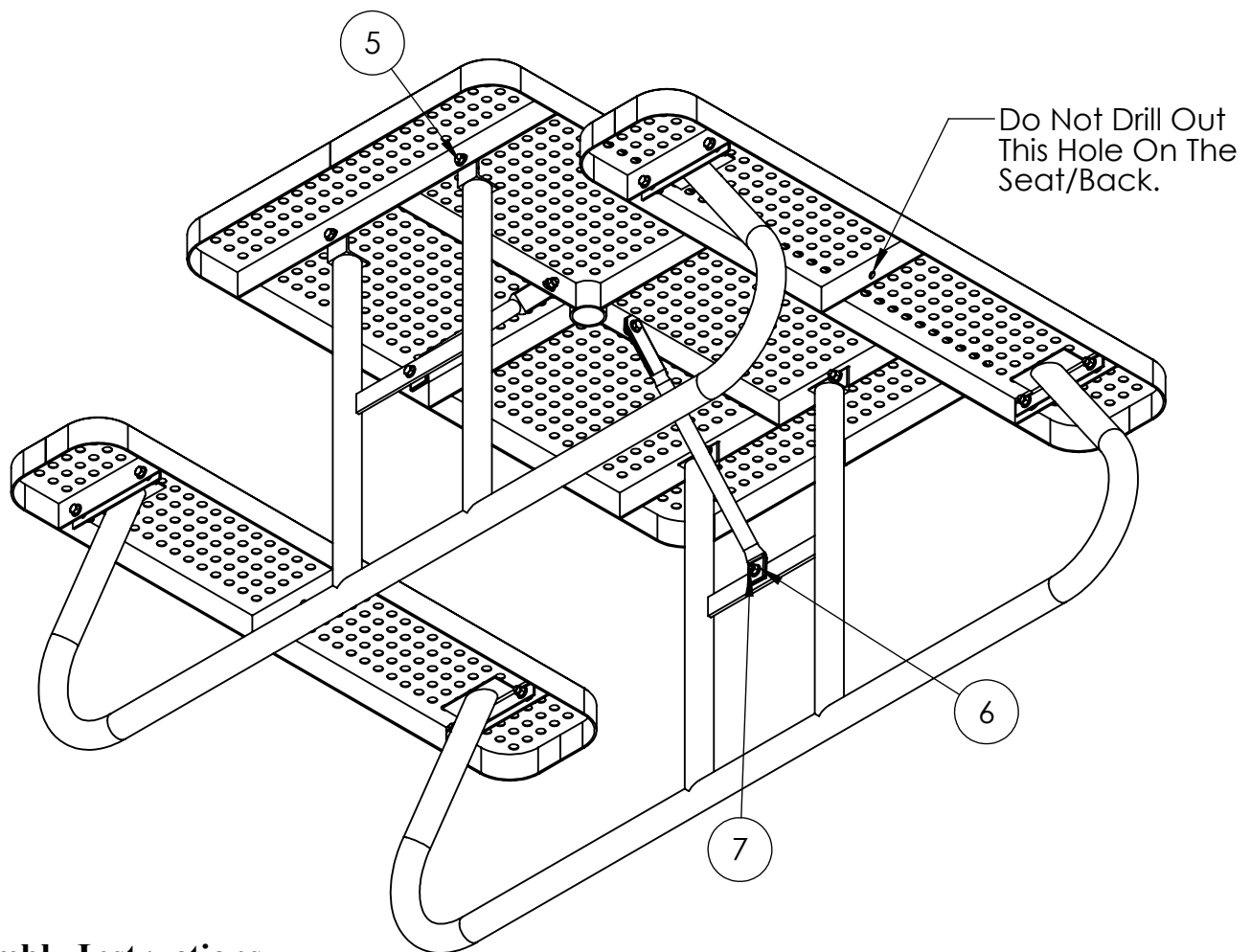
REV. X.01 | SHEET 2 OF 2



**PREMIER POLYSTEEL**

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### Assembly Instructions

1. Drill out holes.
2. Attach both legs to the inside of table support bar. (See view above)
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table. (See view above)
5. Attach bent end of both braces to the cross bar of each leg. (See view above)

In Accordance to California law: WARNING This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

| ITEM NO. | PART NUMBER | DESCRIPTION                            | QTY. |
|----------|-------------|--|------|
| 1        | 642-0P1     | 4' Champion Perforated Metal Table Top | 1    |
| 2        | 634-010     | FS Table Stand (10" Seats)             | 2    |
| 3        | 622-0P1     | 4' Champion Perforated Seat/Back       | 2    |
| 4        | 634-011     | 4ft Free Standing Table Brace          | 2    |
| 5        | 516-058     | 3/8"x1-1/2" SS Hex Bolt                | 16   |
| 6        | 516-023     | 3/8" SS Flat Washer                    | 32   |
| 7        | 516-028     | 3/8" SS Nylock Nut                     | 16   |



## PREMIER POLYSTEEL

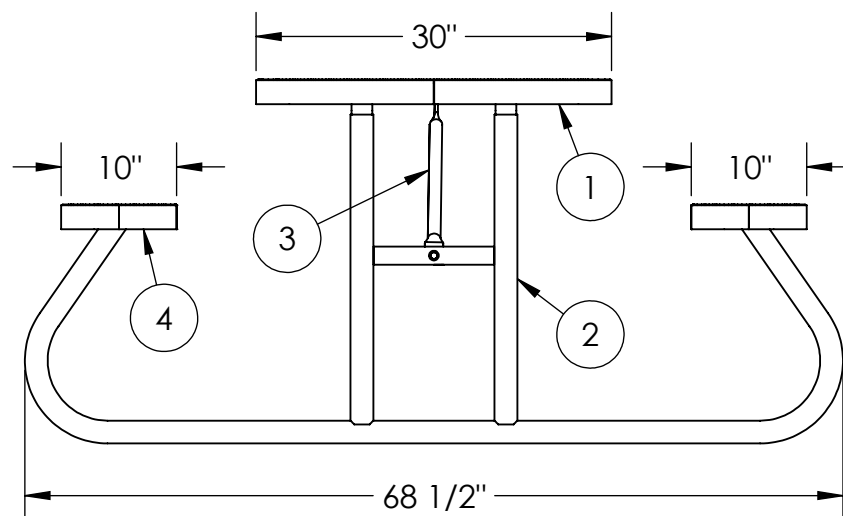
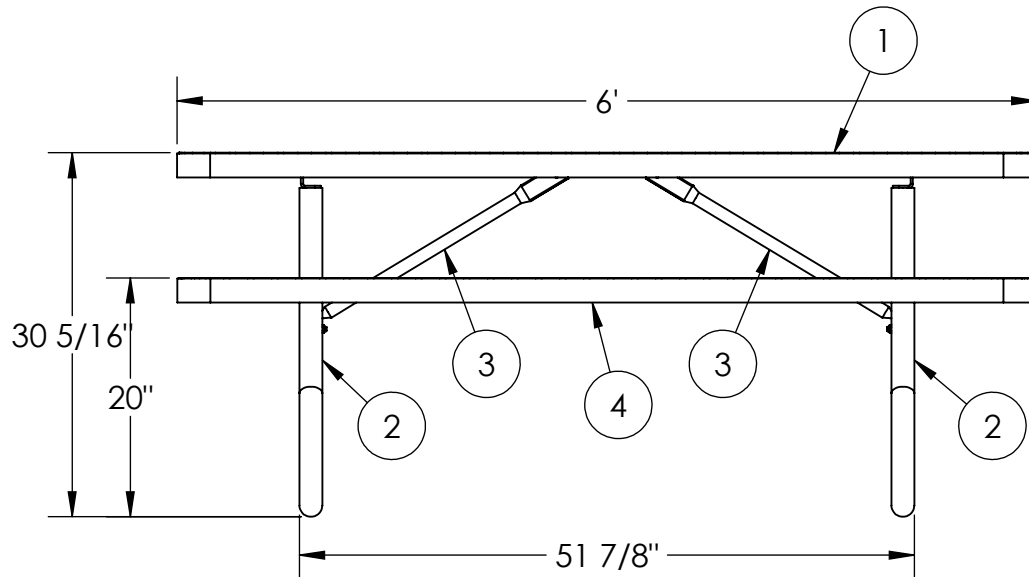
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# 6' Champion Expanded Metal Free Standing Picnic Table

924-301



| ITEM NO. | PART NUMBER | DESCRIPTION                         | QTY. |
|----------|-------------|-------------------------------------|------|
| 1        | 642-013     | 6' Champion Table Top               | 1    |
| 2        | 634-010     | Free Standing Table Stand For Seats | 2    |
| 3        | 634-013A    | TABLE BRACE                         | 2    |
| 4        | 622-013     | Champion Seat/Back 6'               | 1    |
| 5        | 516-058     | 3/8"x1-1/2" SS Hex Bolt             | 14   |
| 6        | 516-023     | 3/8" SS Flat Washer                 | 28   |
| 7        | 516-028     | 3/8" SS Nylock Nut                  | 14   |



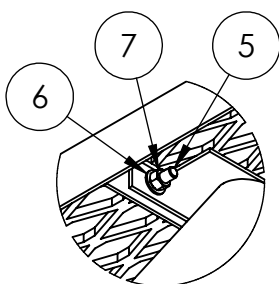
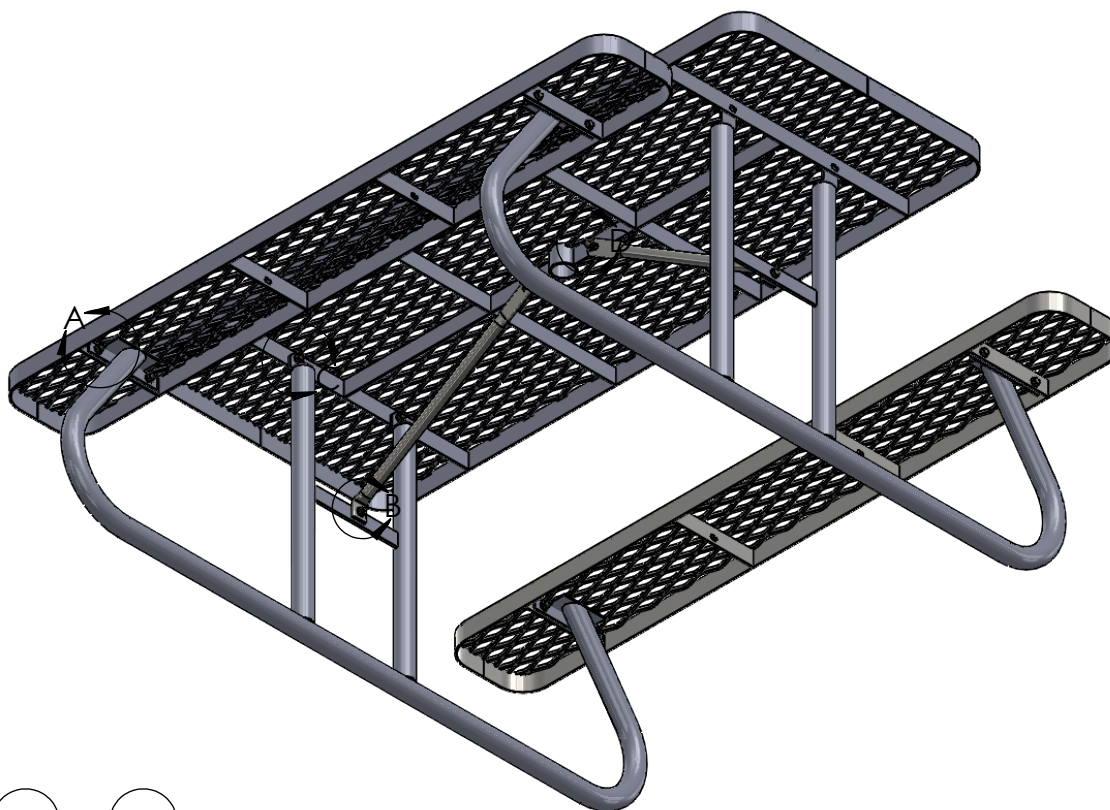
**PREMIER POLYSTEEL**

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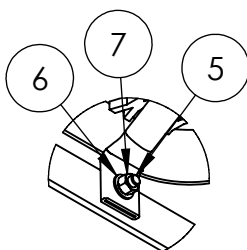


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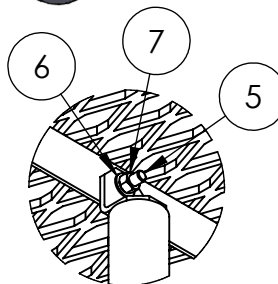
REV. X.01 | SHEET 1 OF 2



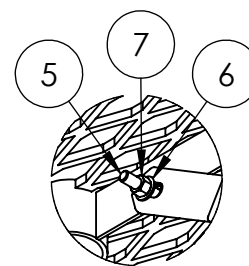
DETAIL A  
SCALE 1 : 6



DETAIL B  
SCALE 1 : 6



DETAIL C  
SCALE 1 : 6



DETAIL D  
SCALE 1 : 6

1. Drill out holes.
2. Attach both stands to the inside of table support bar. (See diagram above)
3. Attach the seats to the stands.
4. Attach the straight end of each brace to the table. (See diagram above)
5. Attach bent end of both braces to the cross bar of each stand. (See diagram above)

#### Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- 7/32" Allen Wrench
- Drill

*Periodic check of bolts tightness recommended*

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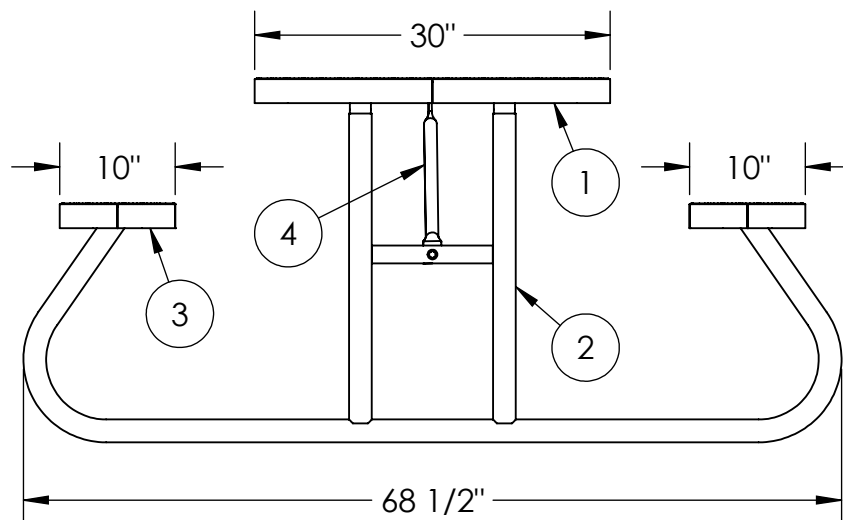
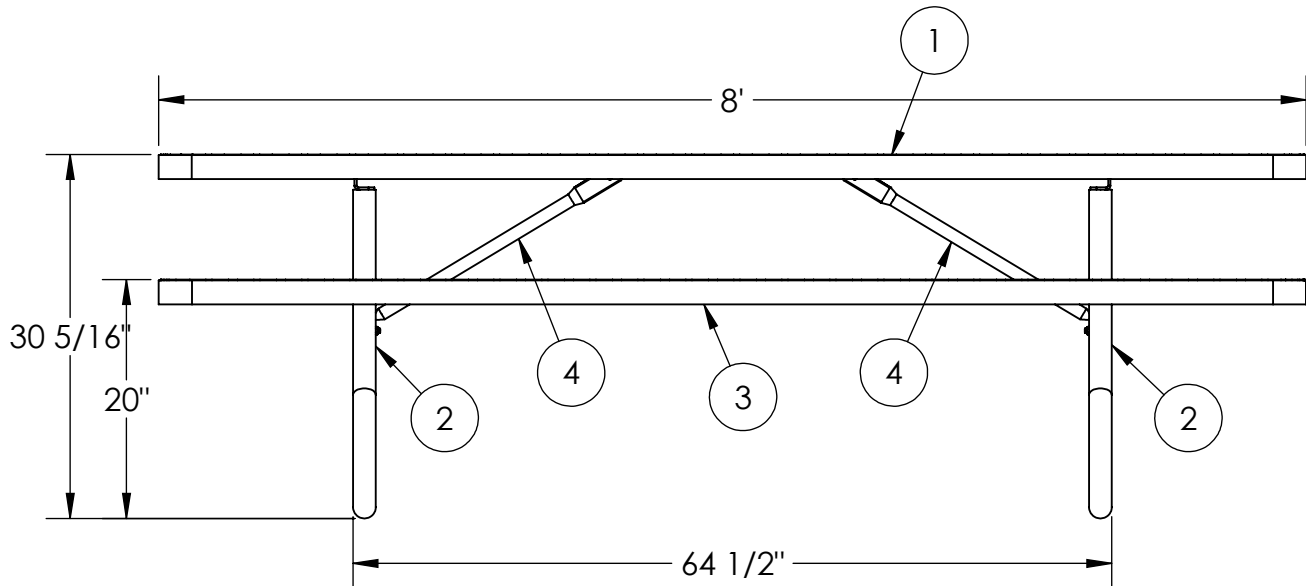
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# 8' Champion Expanded Metal Free Standing Picnic Table

924-501



| ITEM NO. | PART NUMBER | DESCRIPTION                         | QTY. |
|----------|-------------|-------------------------------------|------|
| 1        | 642-015     | 8' Champion Table Top               | 1    |
| 2        | 634-010     | Free Standing Table Stand For Seats | 2    |
| 3        | 622-015     | Champion 8' Seat/Back               | 1    |
| 4        | 634-013A    | TABLE BRACE                         | 2    |
| 5        | 516-058     | 3/8"x1-1/2" SS Hex Bolt             | 16   |
| 6        | 516-023     | 3/8" SS Flat Washer                 | 32   |
| 7        | 516-028     | 3/8" SS Nylock Nut                  | 16   |



## PREMIER POLYSTEEL

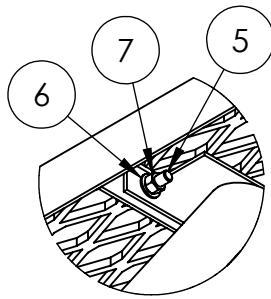
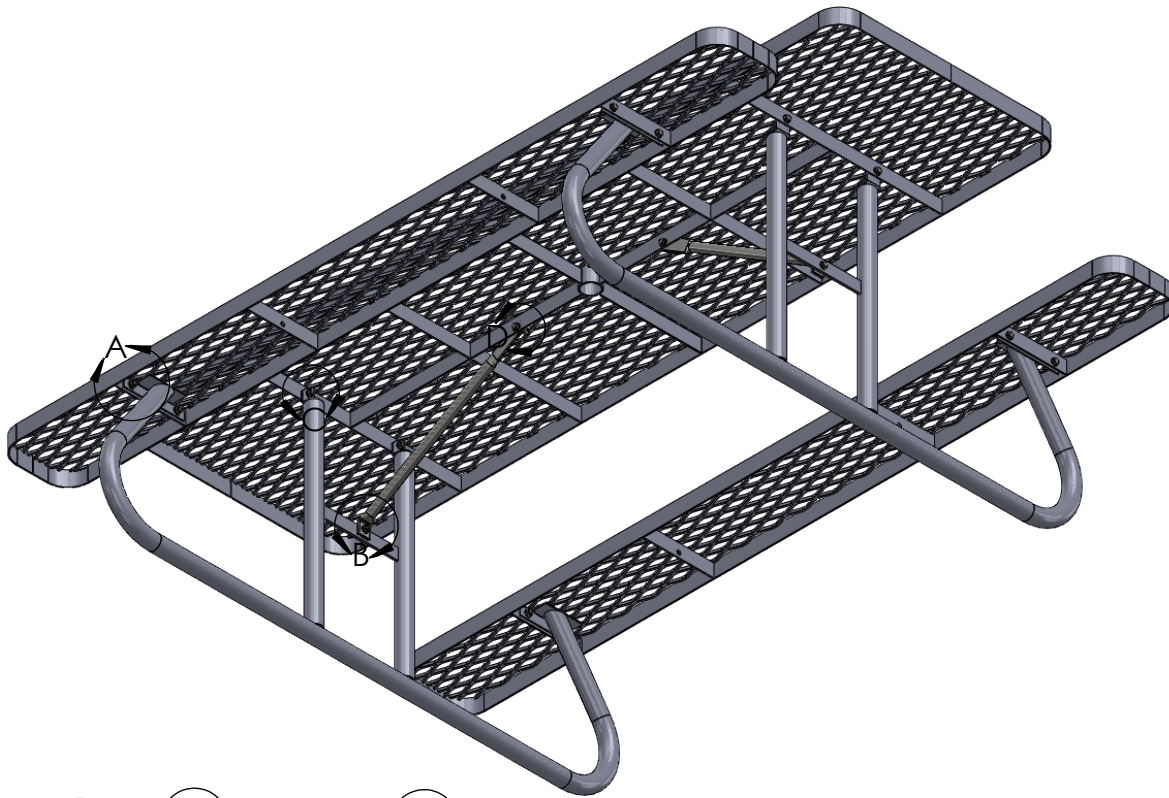
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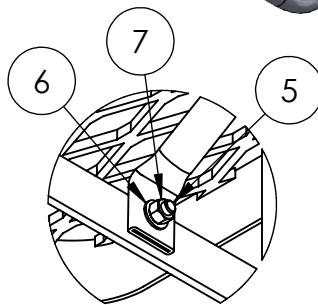
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REV. X.01 | SHEET 1 OF 2

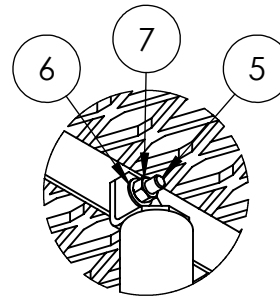




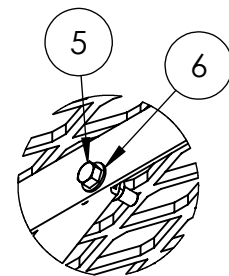
DETAIL A  
SCALE 1 : 6



DETAIL B  
SCALE 1 : 5



DETAIL C  
SCALE 1 : 5



DETAIL D  
SCALE 1 : 5

1. Drill out holes.
2. Attach both legs to the inside of table support bar. (See photo above)
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table. (See photo above)
5. Attach bent end of both braces to the cross bar of each leg. (See photo above)

#### Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- 7/32" Allen Wrench
- Drill

*Periodic check of bolts tightness recommended*

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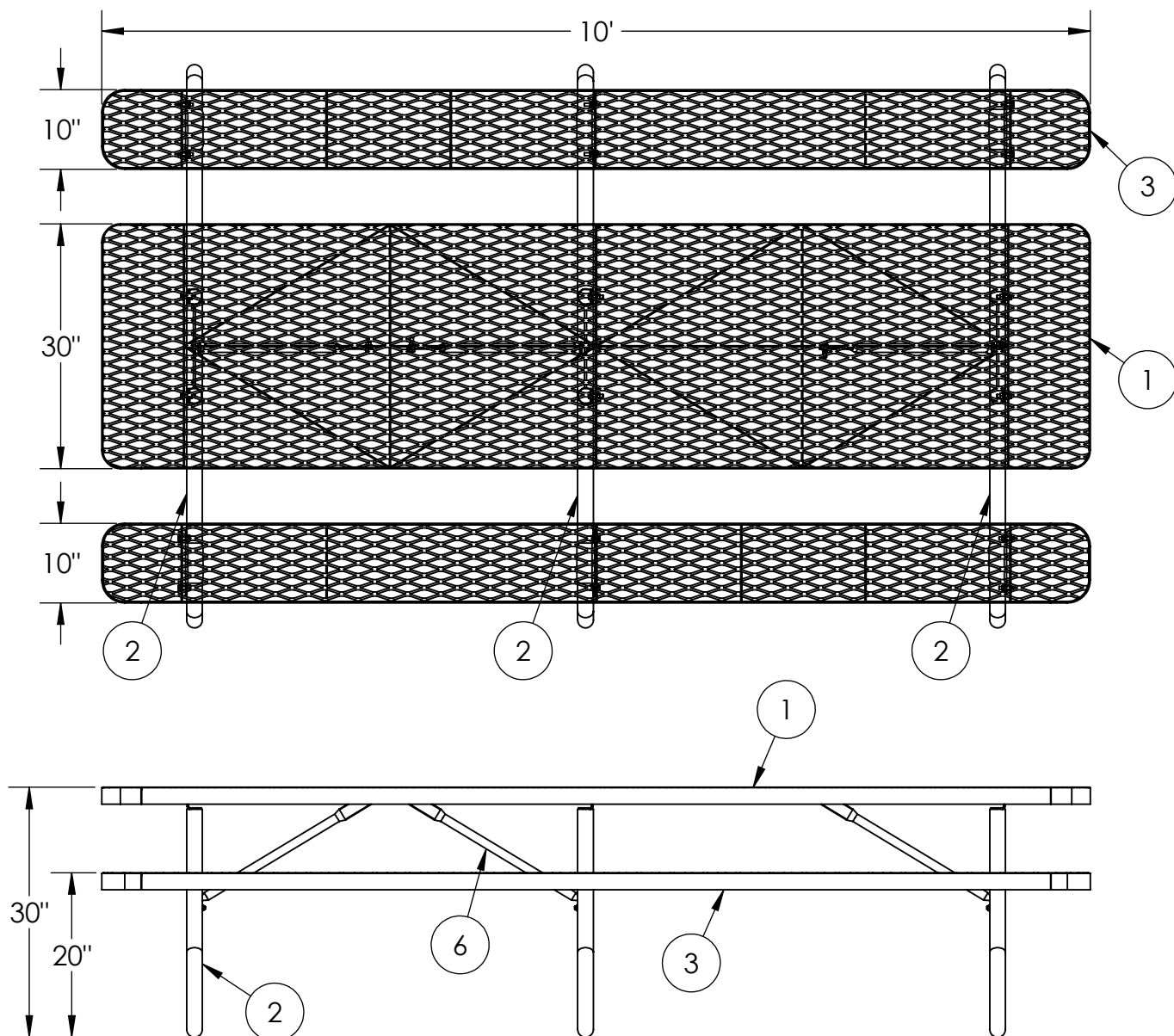






# 10' Champion Expanded Metal Free Standing Picnic Table

924-601



| ITEM NO. | PART NUMBER | DESCRIPTION                         | QTY. |
|----------|-------------|-------------------------------------|------|
| 1        | 642-016     | 10' Champion Table Top              | 1    |
| 2        | 634-010     | Free Standing Table Stand For Seats | 3    |
| 3        | 622-016     | 10' Champion Seat/Back              | 2    |
| 4        | 516-058     | 3/8"x1-1/2" SS Hex Bolt             | 24   |
| 5        | 516-023     | 3/8" SS Flat Washer                 | 48   |
| 6        | 634-013A    | TABLE BRACE                         | 3    |
| 7        | 516-028     | 3/8" SS Nylock Nut                  | 24   |



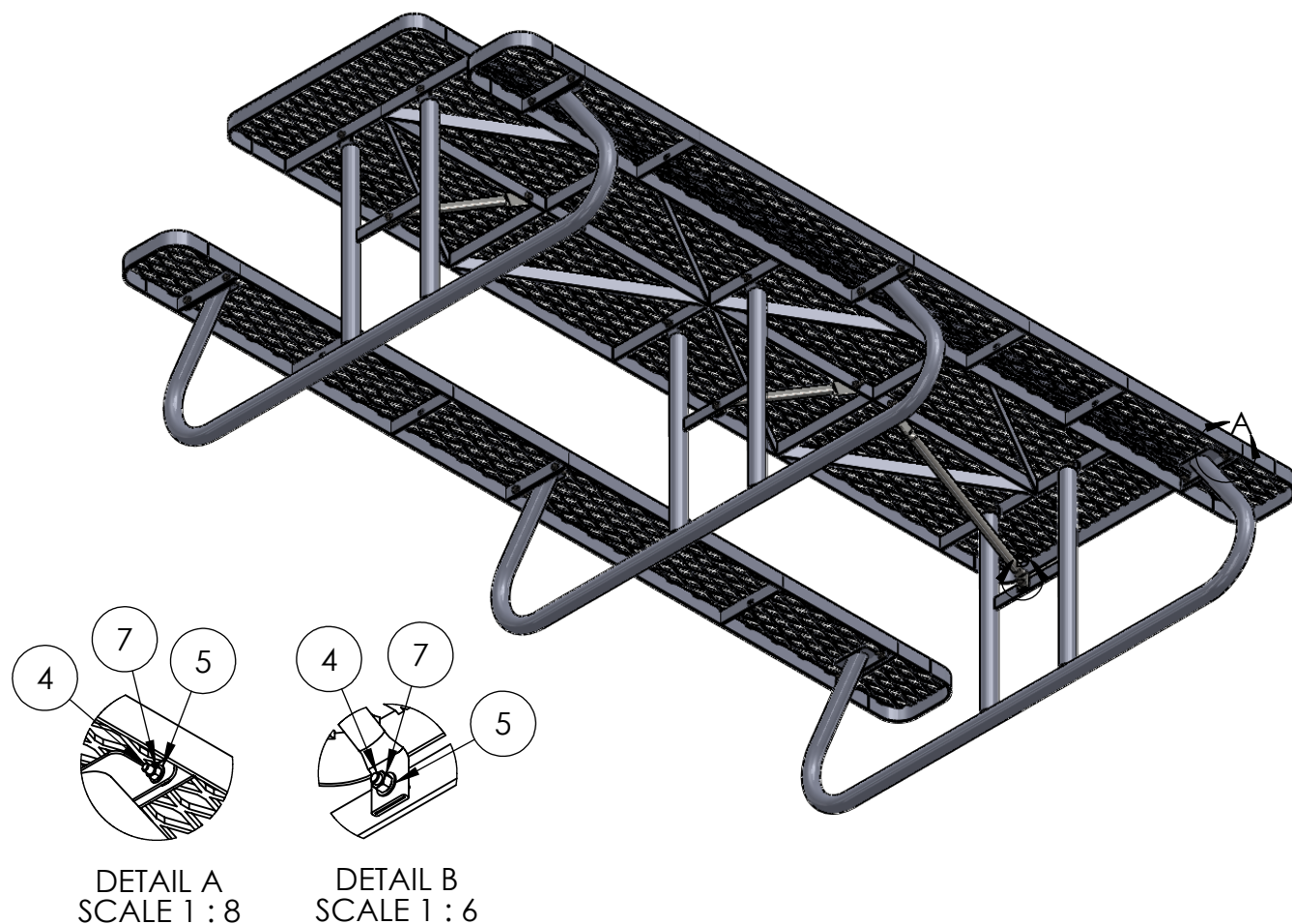
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REV. X.01 | SHEET 1 OF 2



1. Drill plastic out of the mounting holes on the seat, stands and braces using a 7/16" diameter drill bit.
2. Attach both stands to the inside of table support bar loosley with fixings provided. (See diagram above)
3. Attach the seats to the stands.
4. Attach the straight end of each brace to the table. (See diagram above)
5. Attach bent end of both braces to the cross bar of each stand. (See diagram above)
6. Set on level surface and tighten up bolts.

### Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- 7/32" Allen Wrench
- Drill

*Periodic check of bolts tightness recommended*

In accordance to California law: WARNING - This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.



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