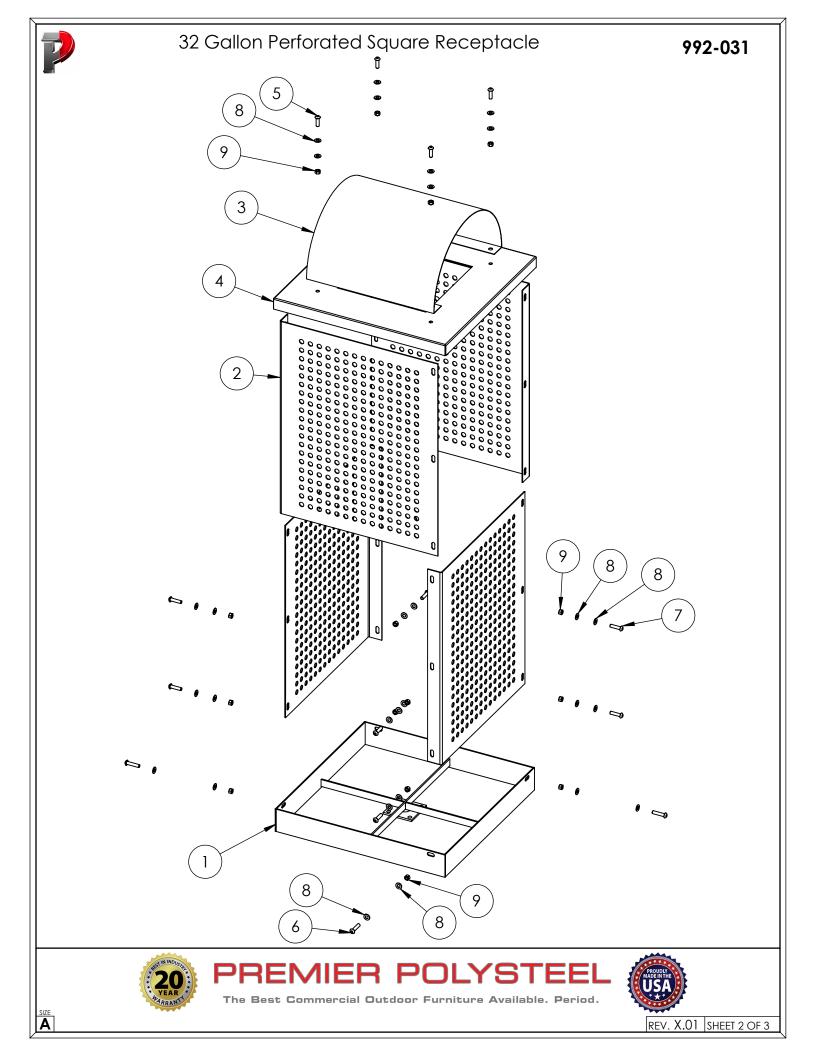


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Α



- 1. With a 7/16" drill bit, drill out the holes of the side panels, arch, lid, and base.
- 2. Making sure the smooth finished sides of the side panels are out, stand two of the side panels vertically and connect the angle mount of one side, and the flat mount of the other with the nuts, washers, and 3/8"x1-1/2" bolts. Leave the bottom holes open, they will be used to mount the side panels to the base once the assembly is complete.
- 3. Repeat this process with the remaining two side panels.
- 4. Connect the two assemblies to each other in the same manner as step two, creating a box.
- 5. Place the box into the base aligning the bottom holes with the holes of the base. Bolt the two pieces together.
- 6. Complete the top assembly by aligning the holes of the arch with the holes in the lid and bolt together with the nuts, washers, and 3/8"x1-1/4" bolts.
- 7. Place the lid assembly over the side assembly.
- 8. There is a chain loop mounted to the inside of the lid and base if a security chain is required.

In Accordance to California law: WARNING This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

REMIER





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POLYSTEEL



993-031					
L T					
Arch 653-011	•	1			
Lid 653-002					
Side Panel 653-041 Base 653-006		8 <mark>1</mark>			
→		1			
Part No.	Description	Qty.			
Part No.	Description Receptacle Lid	Q ty.			
653-002	Receptacle Lid	1			
653-002 653-006	Receptacle Lid Receptacle Base	1			
653-002 653-006 653-011	Receptacle Lid Receptacle Base Arch	1 1 1			
653-002 653-006 653-011 653-044	Receptacle Lid Receptacle Base Arch Receptacle Side Panel	1 1 1 4			
653-002 653-006 653-011 653-044 516-031	Receptacle Lid Receptacle Base Arch Receptacle Side Panel 3/8"x1-3/4" SS Btn Skt Cap Scr	1 1 1 4 4			
653-002 653-006 653-011 653-044 516-031 516-044	Receptacle Lid Receptacle Base Arch Receptacle Side Panel 3/8"x1-3/4" SS Btn Skt Cap Scr 3/8"x1-1/2" SS Btn Skt Cap Scr	1 1 1 4 4 8			

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3. Repeat this process with the remaining two side panels.

4. Connect the two assemblies to each other in the same manner as step two, creating a box.

5. Place the box into the base aligning the bottom holes with the holes of the base. Bolt the two pieces together.

6. Complete the top assembly by aligning the holes of the arch with the holes in the lid and bolt together with the nuts, washers, and 3/8"x1-1/4" bolts.

7. Place the lid assembly over the side assembly.

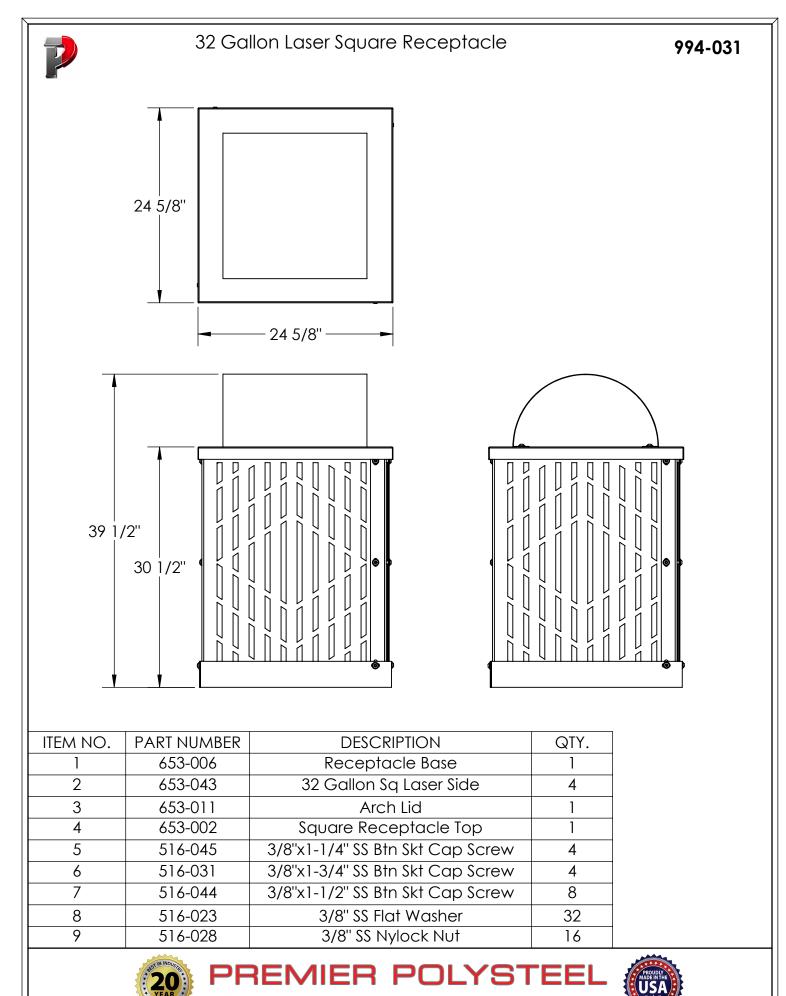
8. There is a chain loop mounted to the inside of the lid and base if a security chain is required

Periodic check of bolt tightness recommended.

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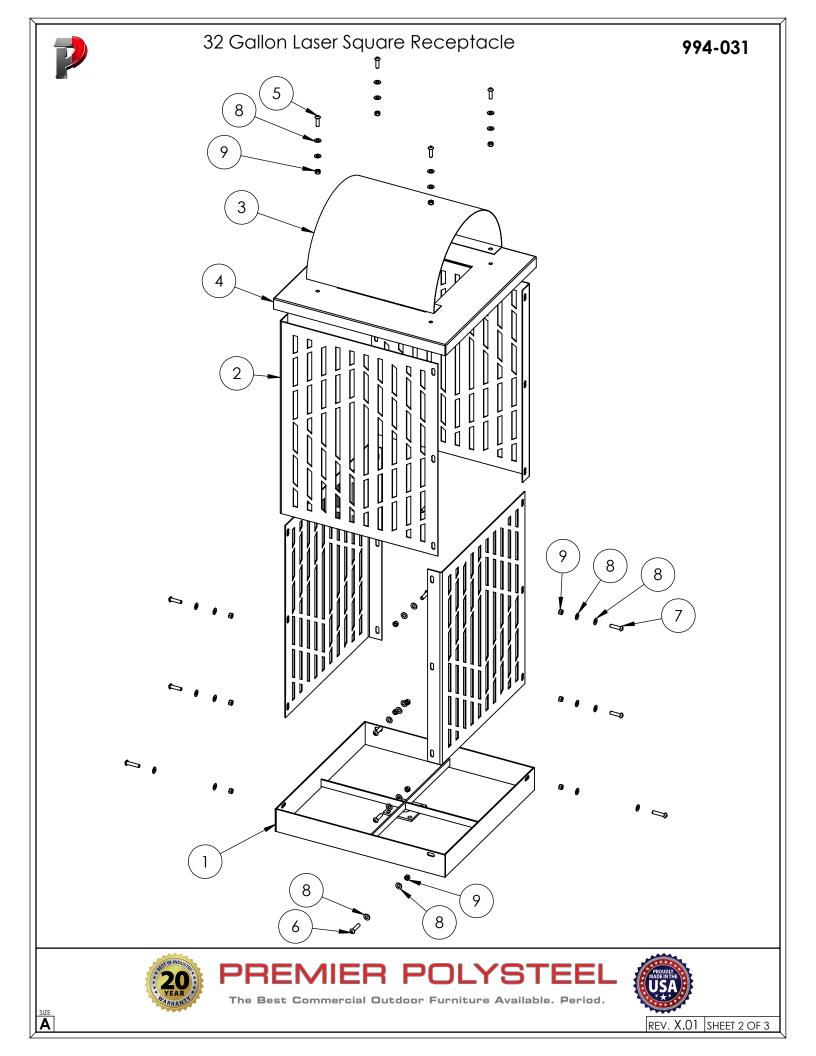


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Α



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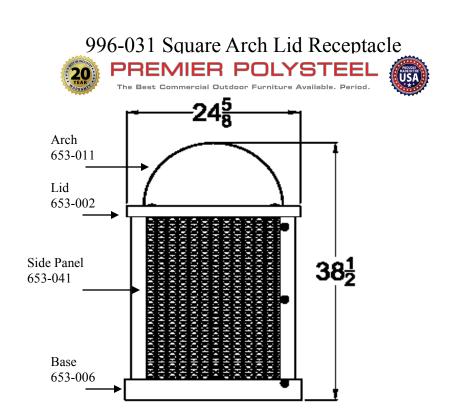
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Part No.	Description	Qty.
653-002	Receptacle Lid	1
653-006	Receptacle Base	1
653-011	Arch	1
653-041	Receptacle Side Panel	4
516-031	3/8"x1-3/4" SS Btn. Skt. Cap Scr.	4
516-044	3/8"x1-1/2" SS Btn Skt. Cap Scr	8
516-045	3/8"x1-1/4" SS Btn. Skt. Cap Scr	4
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Flat Washer	32

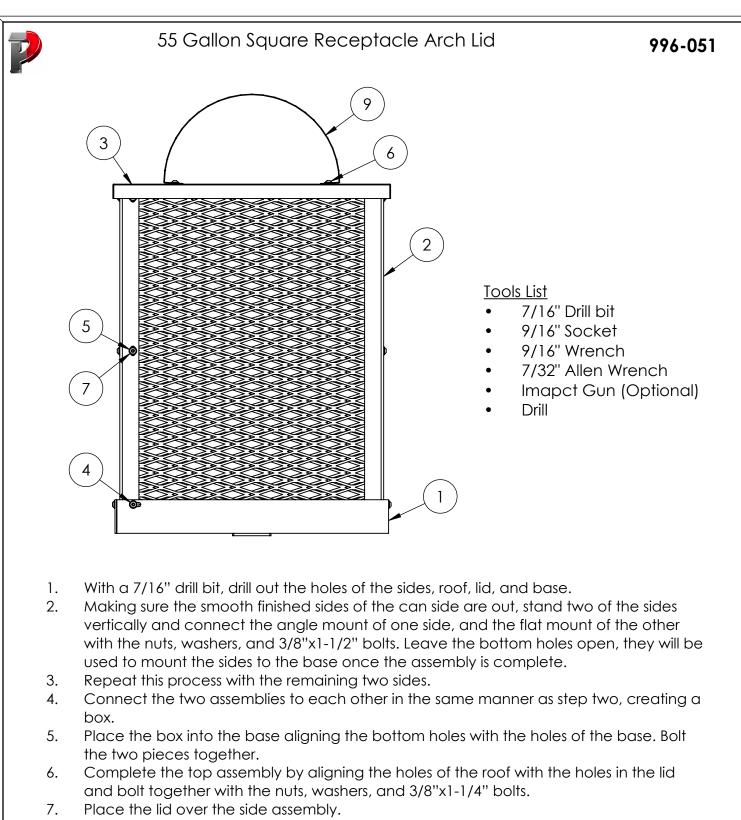
Assembly Instructions:

- 1. With 7/16" drill bit, drill out the holes of the side panels, arch, lid, and base.
- 2. Making sure the smooth finished sides of the side panels are out, stand two of the side panels vertically and connect the angle mount of one side, and the flat mount of the other with the nuts, washers, and 3/8"x1-1/2" bolts. Leave the bottom holes open, they will be used to mount the side panels to the base once the assembly is complete.
- 3. Repeat this process with the remaining two side panels
- 4. Connect the two assemblies to each other in the same manner as step two, creating a box
- 5. Place the box into the base aligning the bottom holes with the holes of the base. Bolt the two pieces together.
- 6. Complete the top assembly by aligning the holes of the arch with the holes in the lid and bolt together with the nuts, washers. And 3/8"x1-1/4" bolts.
- 7. Place the lid assembly over the side assembly.
- 8. There is a chain loop mounted to the inside of the lid and base if a security chain is required.

Periodic check of bolt tightness recommended.

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2	55 Gallon Square Receptacle Arch Lid		996-051	
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	653-556	55 GALLON SQUARE RECEPTACLE BASE	1	
2	653-541	55 GALLON RECEPTACLE SIDE	4	
3	653-552	55 GALLON RECEPTACLE LID	1	
4	516-031	3/8"x1-3/4" SS Btn Skt Cap Screw	4	
5	516-044	3/8"x1-1/2" SS Btn Skt Cap Screw	8	
6	516-045	3/8"x1-1/4" SS Btn Skt Cap Screw	4	
7	516-023	3/8" SS Flat Washer	32	
8	516-028	3/8" SS Nylock Nut	16	
9	653-011	QUONSET GARBAGE CAN TOP	1	
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8. There is a chain loop mounted to the inside of the lid and base if a security chain is required.

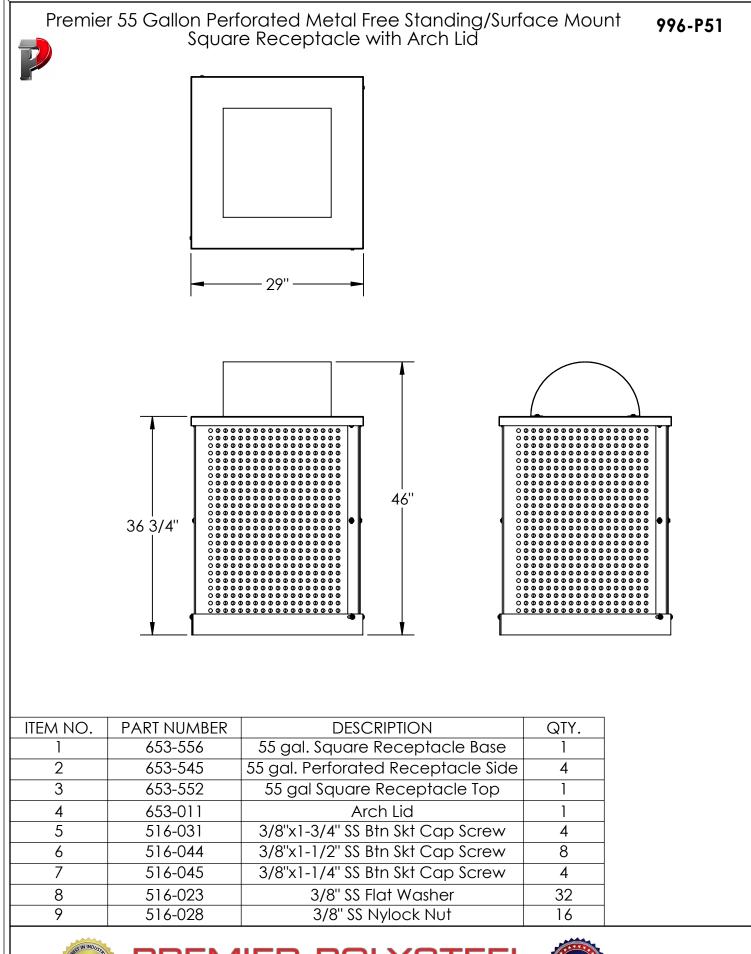
Periodic check of bolts tightness reccommended

In accordance to California law: WARNING - This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.



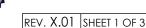


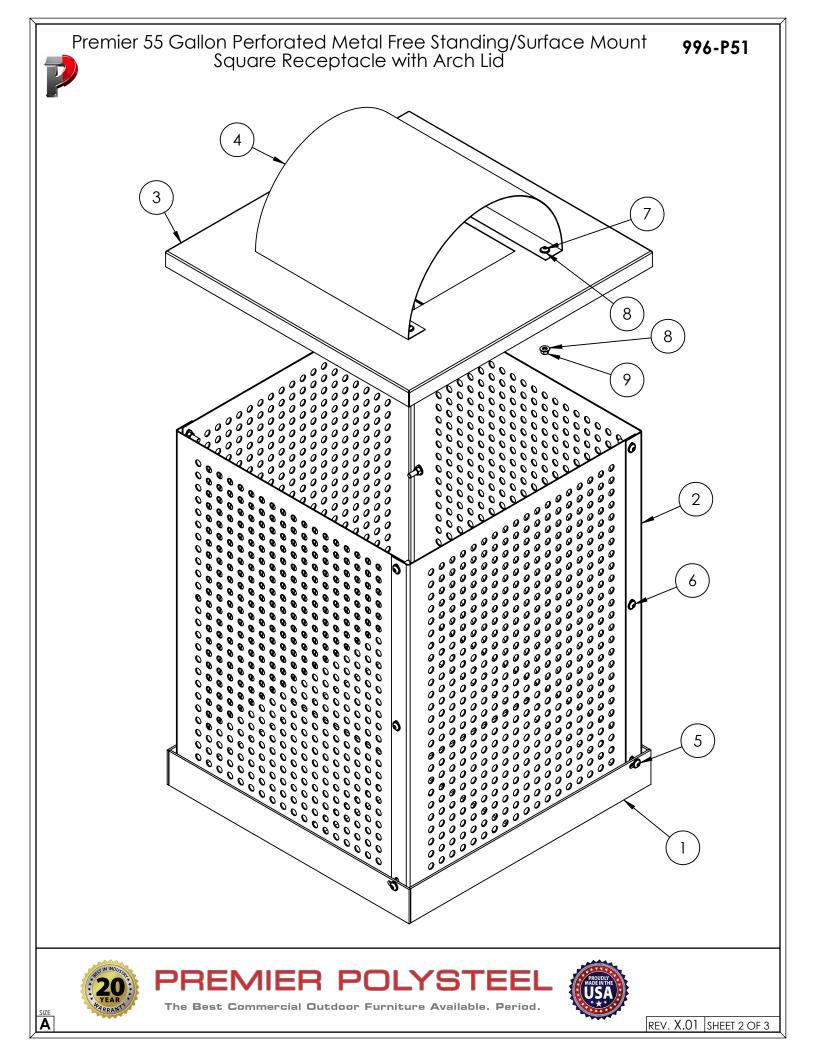






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- 8. There is a chain loop mounted to the inside of the lid and base if a security chain is required

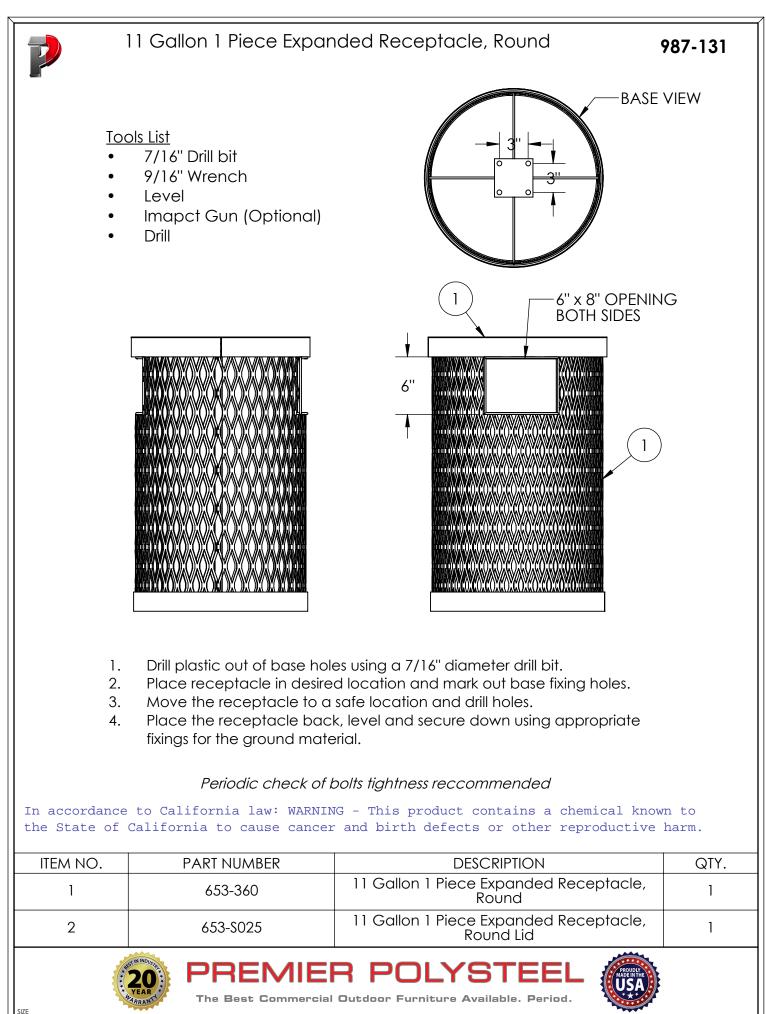
In Accordance to California law: WARNING This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.





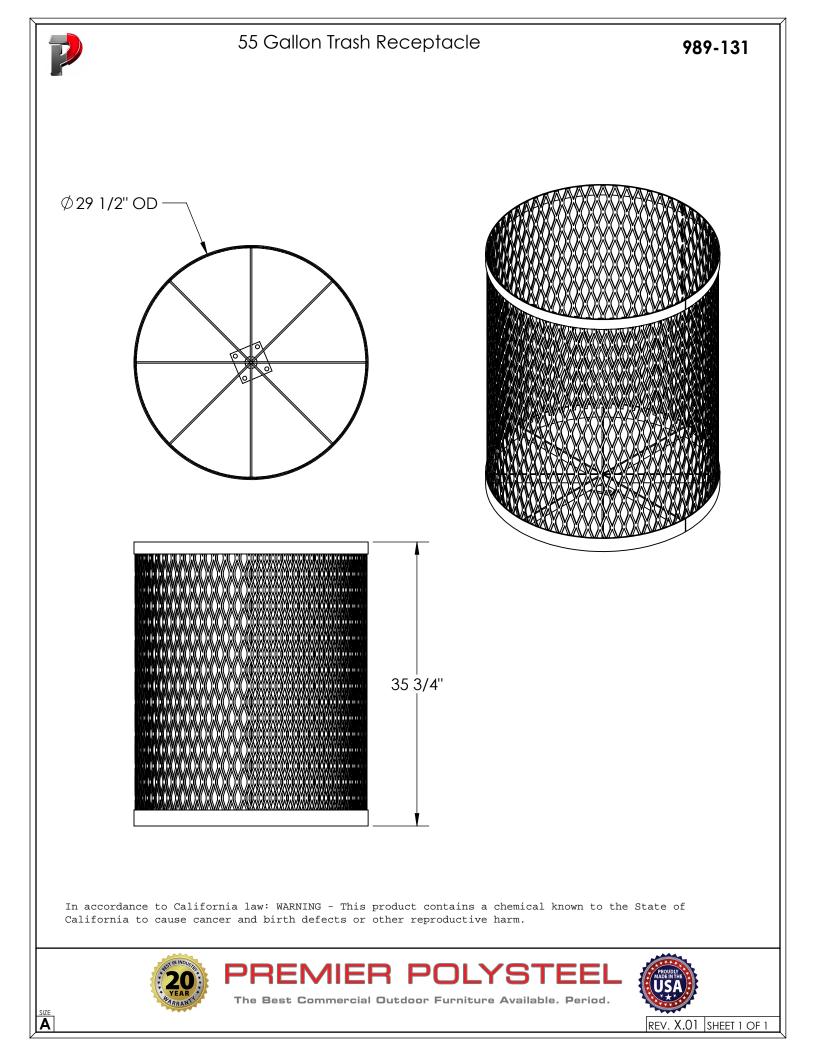


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REV. X.01 SHEET 1 OF 1

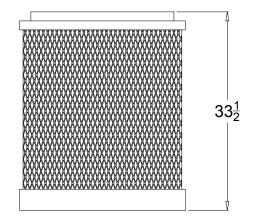
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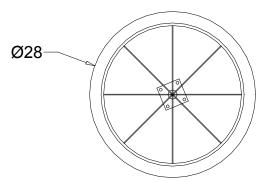




995-031

995-031 ROUND RECEPTACLE





Part No.	Description	Qty.
653-121	Round Receptacle Lid	1
653-106	Round Receptacle Base	1
653-141	Round Receptacle Side	1
516-045	3/8"x1-1/4" Btn Skt Cap Scr	4
516-058	3/8"x1-1/2" Hex Head	4
516-028	3/8" SS Nylock Nut	8
516-023	3/8" SS Flat Washer	16

Assembly Instructions

- 1 Drill out the holes in the side with a 7/16" dia. drill bit. Also drill out the holes in the side of the base and top.
- 2 Roll the side so that the angles at each end are on the inside of the tube. Two ratchet type load binders work well for this. Then bolt the ends together with the 1-1/2" long Hex Head Screws.
- 3 If you are mounting the receptacle in place, drill out the four holes in the bottom plate of the base with a 7/16" dia drill bit and fasten to the floor with the appropriate fasteners. Skip this step if the receptacle will be free standing.
- 4 Place the side into the base and align the holes on the side of the base with the openings in the expanded metal side. Use the 1-1/4" long Button Socket Cap Screws so fasten the base to the side.
- 5 Install the top ring to the side and align the holes on the side of the top ring with the openings in the expanded metal side. Use the 1-1/4" long Button Socket Cap Screws so fasten the top to the side.

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Periodic check of bolt tightness recommended.





