



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	653-556	55 GALLON SQUARE RECEPTACLE BASE	1
2	653-541	55 GALLON RECEPTACLE SIDE	4
3	653-552	55 GALLON RECEPTACLE LID	1
4	516-031	3/8"x1-3/4" SS Btn Skt Cap Screw	4
5	516-044	3/8"x1-1/2" SS Btn Skt Cap Screw	8
6	516-045	3/8"x1-1/4" SS Btn Skt Cap Screw	4
7	516-023	3/8" SS Flat Washer	32
8	516-028	3/8" SS Nylock Nut	16
9	653-011	QUONSET GARBAGE CAN TOP	1

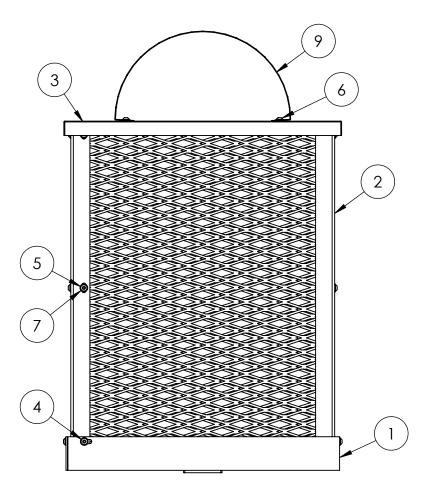


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Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- 7/32" Allen Wrench
- Imapct Gun (Optional)
- Drill

- 1. With a 7/16" drill bit, drill out the holes of the sides, roof, lid, and base.
- 2. Making sure the smooth finished sides of the can side are out, stand two of the sides vertically and connect the angle mount of one side, and the flat mount of the other with the nuts, washers, and 3/8"x1-1/2" bolts. Leave the bottom holes open, they will be used to mount the sides to the base once the assembly is complete.
- 3. Repeat this process with the remaining two sides.
- 4. Connect the two assemblies to each other in the same manner as step two, creating a box.
- 5. Place the box into the base aligning the bottom holes with the holes of the base. Bolt the two pieces together.
- 6. Complete the top assembly by aligning the holes of the roof with the holes in the lid and bolt together with the nuts, washers, and 3/8"x1-1/4" bolts.
- 7. Place the lid over the side assembly.
- 8. There is a chain loop mounted to the inside of the lid and base if a security chain is required.

Periodic check of bolts tightness reccommended

In accordance to California law: WARNING - This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.



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