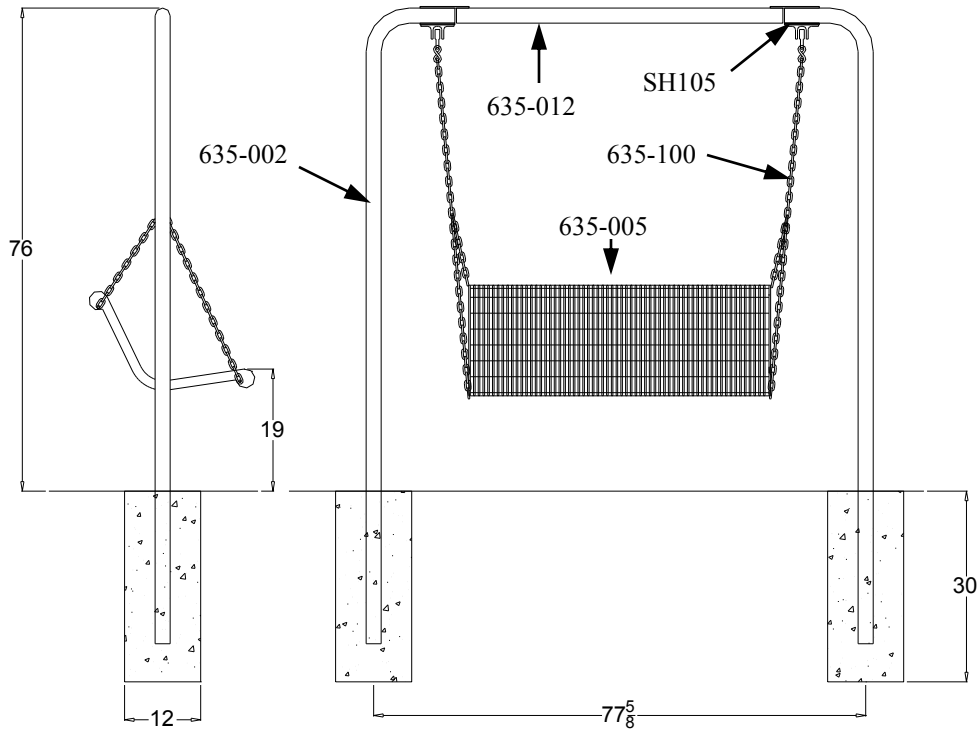




939-S02



| Part No. | Description | Qty. |
|----------|-----------------------------|------|
| 623-004 | 4' Grand Contour Seat | 1 |
| 635-002 | Contour Swing Post | 2 |
| 635-012 | 4' Contour Swing Brace | 1 |
| 635-100 | Contour Swing Chain Harness | 2 |
| SH105 | Beam Hanger | 2 |
| H-14 | 3/8" S-Hook | 2 |
| 516-058 | 3/8"x1-1/2" SS Hex Bolt | 4 |
| 516-028 | 3/8" SS Nylock Nut | 4 |
| 516-023 | 3/8" SS Flat Washer | 8 |
| 516-064 | 1/2"x4" SS Hex Bolt | 4 |
| 516-036 | 1/2" SS Nylock Nut | 4 |
| 516-027 | 1/2" SS Flat Washer | 4 |



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- 1 Drill out the plastic from the holes in the swing posts and brace with a 1/2" dia. drill bit.
- 2 Fasten the brace and beam hangers to the posts as shown on page one using the 1/2" x 4" Hex bolts, nuts and washers.
- 3 Determine location of ground holes and auger out dirt as shown on page one.
- 4 Set the posts in the holes and support with bracing. Make sure that the posts are plumb before filling the holes with concrete.
- 5 Fill holes with concrete to about 2" below the normal ground height. We also suggest that you crown the top of the concrete so that water will run off it.
- 6 Let the concrete cure for several days before removing the bracing and attaching the bench.
- 7 Drill out the 4 holes at each end of the bench located in the circles at the front and top, using a 7/16" dia. drill bit. *Do not drill out the slots located along the straight edges between the circle ends.*
- 8 The chain harness has 3 different lengths of chain attached to it. The shortest length of chain attaches to the top of the bench back. The longest length of chain attaches to the front of the bench seat. The remaining chain attaches to the beam hanger. The Contour bench has a definite seat and back. The back has one support bar running from end to end and the seat has two.
- 9 Using the 3/8" x 1-1/2" bolts, nuts and washers fasten the ends of the short and long chain to the end of the bench as instructed in line 8.
- 10 Attach the end of the remaining length of chain to the beam hanger using the S-Hooks. You can shorten the chain if you want the bench to be higher off the ground. Be sure to close the S-Hooks completely.

Periodic check of bolt tightness recommended.



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