538

Periodic check of bolt tightness recommended.

The Best Commercial Dutdoor Furniture Available. Period.

## 924-108 Single Pedestal Direct Bury 4' Champion Table

1 Bore a 12-14" diameter hole 36 " into the ground.
2 Place 4-6" of pea rock in the hole.
3 Place center pedestal post into the hole.
4 Drill out the holes in the center pedestal and the seat arm mounting plate with a $1 / 2$ " drill bit.
5 Drill out all other holes with a $7 / 16$ " drill bit.
6 Bolt the seat arms to the center pedestal using four $1 / 2^{\prime \prime} \times 9$ " stainless steel hex bolts, eight $1 / 2$ " stainless steel washers and four $1 / 2$ " stainless steel nylock hex nuts.
7 Bolt seat supports on to the seat arms using four $3 / 8$ " $\times 2-1 / 2$ " stainless steel hex bolts, eight stainless washers and four $3 / 8$ " stainless steel nylock hex nuts.
8 Bolt table top support on to the center pedestal post using four $3 / 8$ " $\times 2-1 / 2$ " stainless steel hex bolts, eight stainless steel washers and four stainless steel nylock hex nuts.
9 Bolt the table top on to the table top support using four $3 / 8$ " $x 1-1 / 2$ " stainless steel hex bolts, eight stainless steel washers and four stainless steel nylock hex nuts.
10 Bolt the seats on to the seat supports using two $3 / 8$ " $x 1-1 / 2$ " stainless steel hex bolts, four stainless steel washers and two stainless steel nylock hex nuts.
11 Level table and adjust to desired height. Recommended height is 20 " from the ground to the top of the seats.
12 Fill hole with concrete no higher than ground level.
In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.



1. Drill 2 holes in the ground per the drawing on page 1.
2. Place the pedestals in the holes.
3. Drill plastic out of the mounting holes on the pedestals, top and seats using a $7 / 16$ " dia. drill bit.
4. Fasten the table top and seats to the pedestals, support and level table. Check height.
5. When the table is level and secured, fill the holes with concrete to about 2" below ground level.

| In Accordance to California law: WARNING This product contains a chemica know to the State of California to cause cancer and birth defects or other reproductive harm. |  | ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1 | 642-013 | Champion Table Top 6' | 1 |
|  |  | 2 | 622-013 | Champion Seat/Back 6' | 2 |
|  |  | 3 | 632-200 | 2 Pedestal Direct Bury Stand | 2 |
|  |  | 4 | 516-058 | 3/8"x1-1/2" SS Hex Bolt | 12 |
|  |  | 5 | 516-023 | $3 / 8$ " SS Flat Washer | 24 |
|  |  | 6 | 516-028 | 3/8" SS Nylock Nut | 12 |
|  |  |  |  |  |  |




1. Drill 6 holes in the ground per the drawing on page 1.
2. Place the pedestals in the holes.
3. Drill plastic out of the mounting holes on the pedestals, top and seats using a $7 / 16$ " dia. drill bit.
4. Fasten the table top to the pedestals, support and level table top. Check height.
5. Fasten the seats to the pedestals, support and level seats. Check height.
6. When the seats and top are level and secured fill the holes with concrete to about 2" below ground level.

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| :---: | :---: | :---: | :---: |
| 1 | $642-013$ | Champion Table Top 6' | 1 |
| 2 | $622-013$ | Champion Seat/Back 6' | 2 |
| 3 | $630-081$ | Seat Pedestal | 4 |
| 4 | $630-080$ | Table Pedestal | 2 |
| 5 | $516-058$ | $3 / 8 " \times 1-1 / 2^{\prime \prime}$ SS Hex Bolt | 12 |
| 6 | $516-023$ | $3 / 8$ " SS Flat Washer | 24 |
| 7 | $516-028$ | $3 / 8$ " SS Nylock Nut | 12 |

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1. Drill 2 holes in the ground per the drawing on sheet 1.
2. Place the pedestals in the holes.
3. Drill plastic out of the mounting holes on the pedestals, top and seats using a $7 / 16$ " dia. drill bit.
4. Fasten the table top and seats to the pedestals, support and level table. Check height.
5. When the table is level and secured, fill the holes with concrete to about 2" below ground level.

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| :---: | :---: | :---: | :---: |
| 1 | $642-015$ | 8' Champion Table Top | 1 |
| 2 | $622-015$ | 8' Champion Seat/Back | 2 |
| 3 | $632-200$ | 2 Pedestal Direct Bury Stand | 2 |
| 4 | $516-058$ | $3 / 8$ "'x1-1/2" SS Hex Bolt | 12 |
| 5 | $516-023$ | 3/8" SS Flat Washer | 24 |
| 6 | $516-028$ | 3/8" SS Nylock Nut | 12 |

