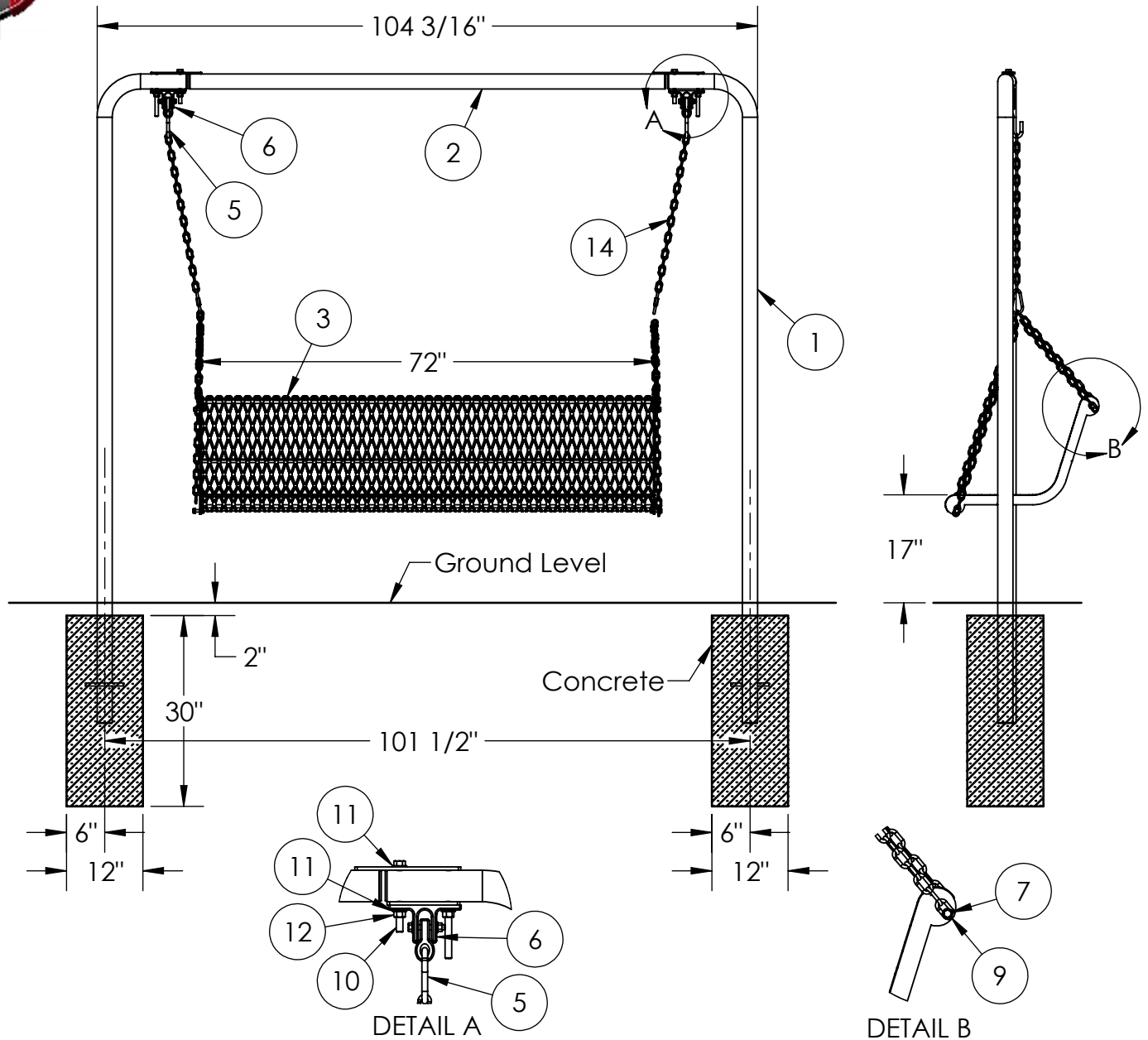




6' Grand Contour Expanded Metal Direct Bury Swing

974-S12



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	635-002	Contour Swing Direct Bury Post	2
2	635-032	6' Contour Swing Brace	1
3	623-S15	6' GC Expanded Swing	1
4	635-100	1/4" Grade 30 Proof Chain	2
5		S-Hook	2
6	SHT05	Swing WB Hanger	2
7	516-058	3/8"x1-1/2" SS Hex Bolt	4
8	517-028	3/8" Zinc Nylock Nut	4
9	516-023	3/8" SS Flat Washer	8
10	516-065	1/2"x5" SS Hex Bolt	4
11	516-027	1/2" SS Flat Washer	8
12	516-036	1/2" SS NyLock Nut	4



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Tools List

- 7/16" Drill bit
- 9/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- Level
- Impact Gun (Optional)
- Drill

This product uses Hardware Pack HWPK14
(you may receive extra hardware)

- 4 qty. 3/8" x 1-1/2" SS Hex Bolt
- 4 qty. 3/8" SS Nylock Nut
- 8 qty. 3/8" SS Flat Washer
- 4 qty. 1/2" x 5" SS Hex Bolt
- 4 qty. 1/2" SS Nylock Nut
- 8 qty. 1/2" SS Washer
- 2 qty. S-Hook

1. Bore two 12" diameter holes into the ground as per drawing.
2. The holes should be at least 32" deep as shown or below the frost line in your area, which ever is greater.
3. Place 4-6" of pea rock in hole.
4. Drill out plastic from all mounting holes on the swing seat with a 7/16" drill bit.
5. Drill out plastic from all mounting holes on the posts and brace with a 9/16" drill bit.
6. Bolt items 1, 2 and 6 together using the 1/2" fixings provided.
7. Place the posts into the holes and support them.
8. Attach the swing hooks onto the swing WB hangers.
9. Attach the chains to the swing hooks.
10. Bolt the swing seat to the chains using 3/8" fixings provided.
11. Level swing seat and adjust posts to desired height. Recommended height is 17" from the ground to the top front of the seat.
12. Fill the holes with concrete to approximately 2" below ground level or fill to no higher than ground level and crown the top so that water will run off.
13. Let stand for 24 hours before removing the supports.

Periodic check of bolts tightness recommended



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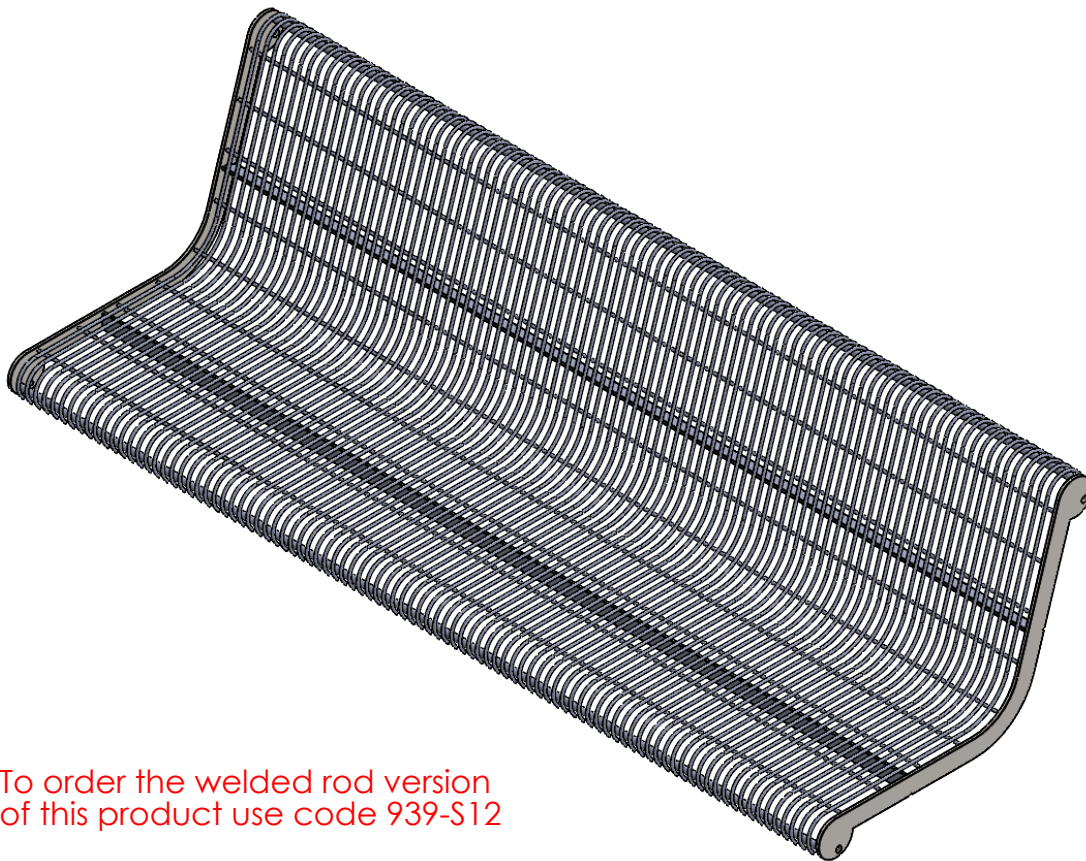
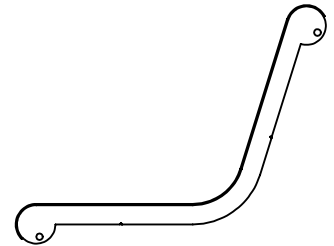
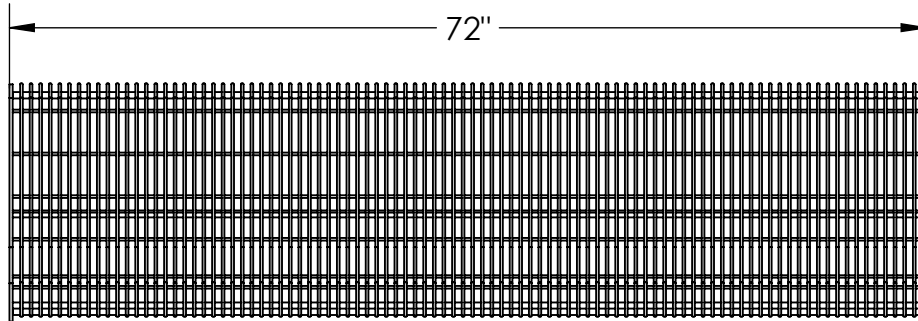
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Sheet 3 OF 5



6' Grand Contour Expanded Metal Direct Bury Swing

974-S12



To order the welded rod version
of this product use code 939-S12

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	623-S05	6' GC Welded Rod Swing	1



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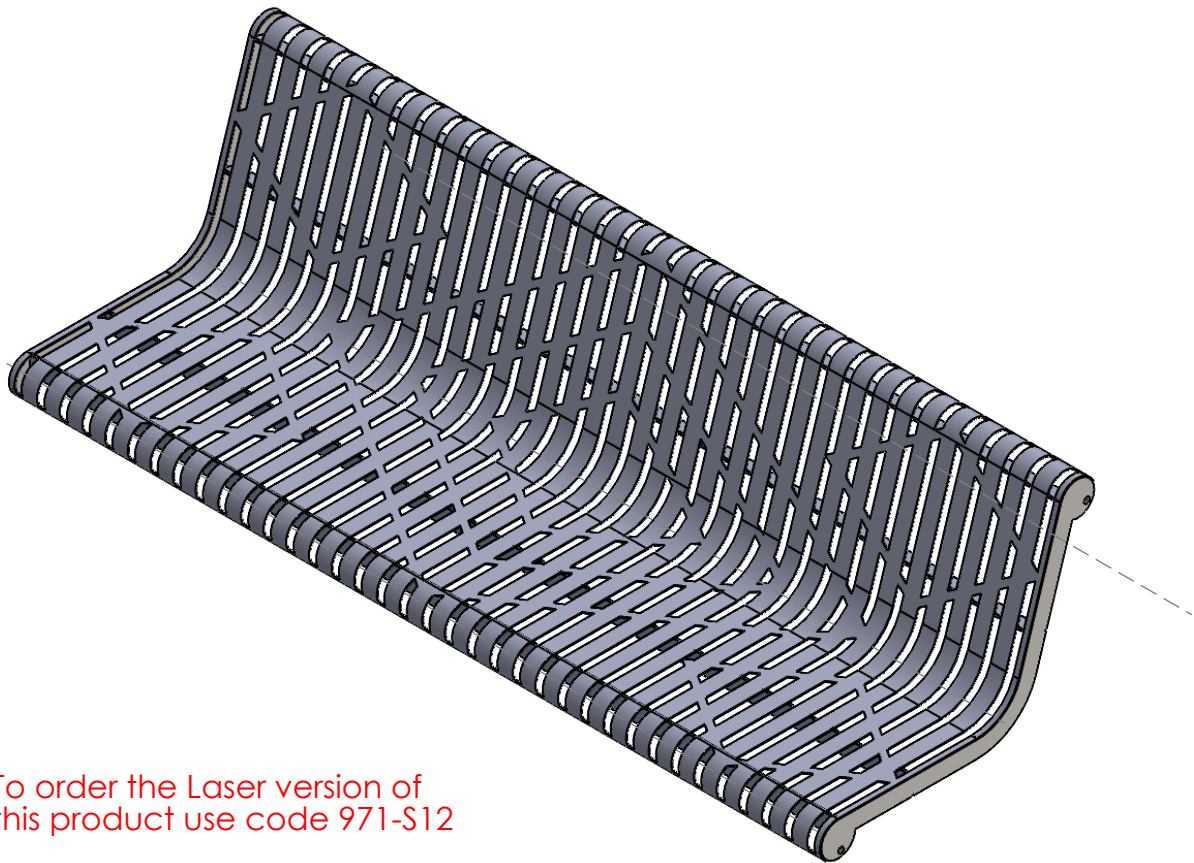
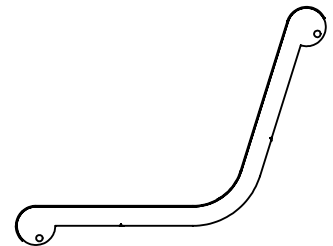
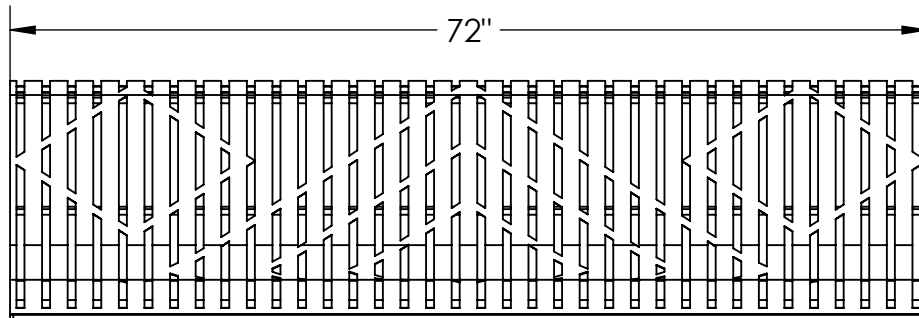
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Sheet 4 OF 5



6' Grand Contour Expanded Metal Direct Bury Swing

974-S12



To order the Laser version of
this product use code 971-S12

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-S05	6' GC Laser Swing	1



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SIZE
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