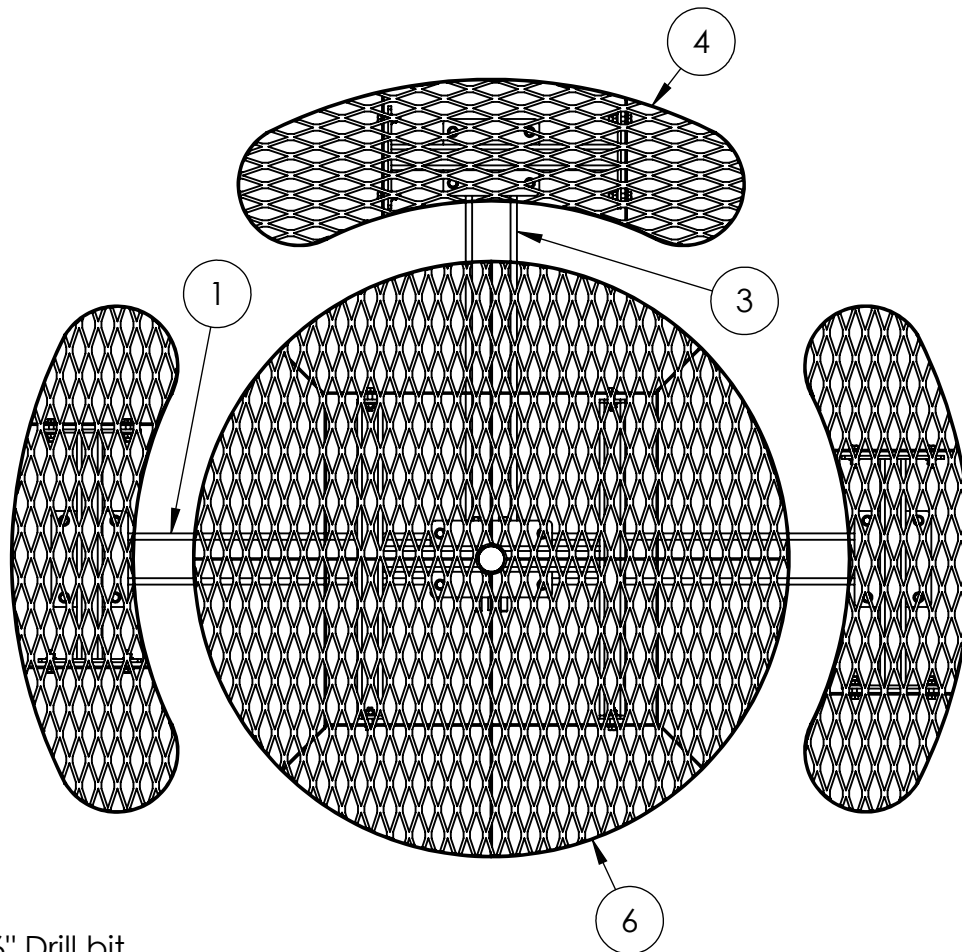




#### Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- Level
- Impact Gun (Optional)
- Drill

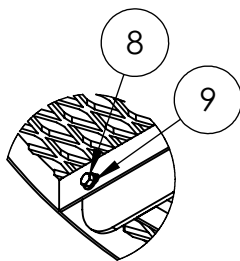
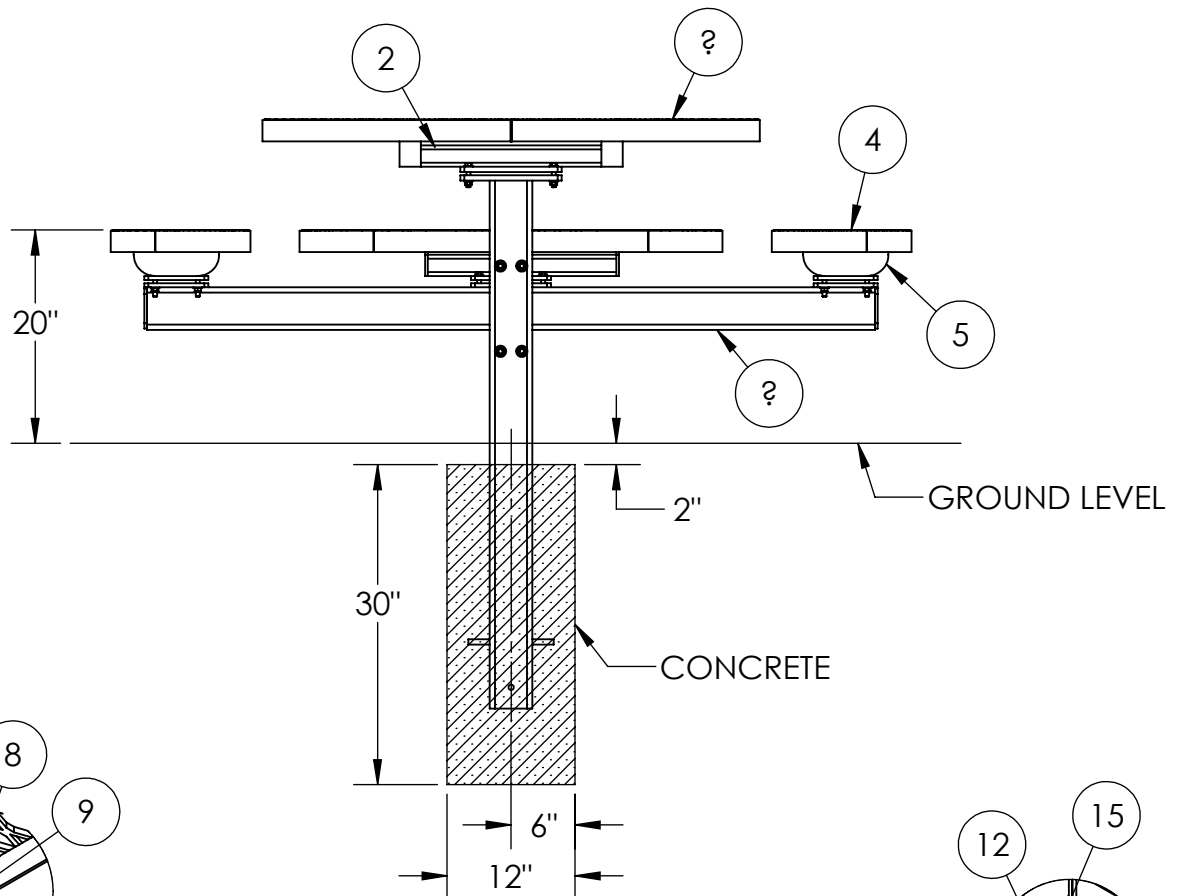
| ITEM NO. | PART NUMBER | DESCRIPTION                              | QTY. |
|----------|-------------|------------------------------------------|------|
| 1        | 632-101     | 4" Pedestal DB                           | 1    |
| 2        | 632-102     | Table Top Support                        | 1    |
| 3        | 632-103     | Seat Arm (1 Ped.)                        | 1    |
| 4        | 622-R11     | 4' Round Table Seat Exp. (QS)            | 3    |
| 5        | 632-104     | Seat support                             | 3    |
| 6        | 642-R11A    | 4' Champion Expanded Round Table No Hole | 1    |
| 7        | 516-054     | 3/8"x2" SS Hex Head Bolt                 | 16   |
| 8        | 516-058     | 3/8"x1-1/2" SS Hex Bolt                  | 17   |
| 9        | 516-023     | 3/8" SS Flat Washer                      | 64   |
| 10       | 516-027     | 1/2" SS Flat Washer                      | 8    |
| 11       | 516-028     | 3/8" SS Nylock Nut                       | 4    |
| 12       | 516-034     | 1/2" SS Hex Nut                          | 4    |
| 13       | 517-028     | 3/8" Zinc Nylock Nut                     | 28   |
| 15       | 516-069     | 1/2" X 7" SS NC Hex Bolt                 | 4    |



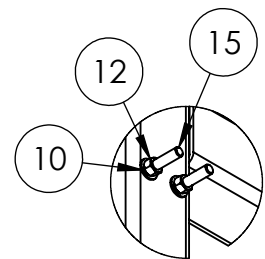
# PREMIER POLYSTEEL

The Best Commercial Outdoor Furniture Available. Period.

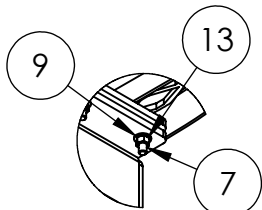




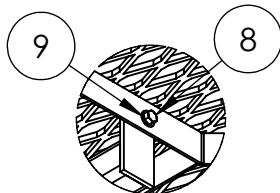
DETAIL A  
SCALE 1 : 9



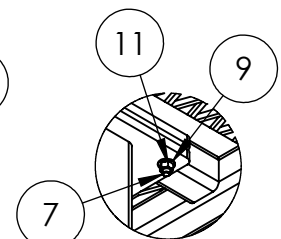
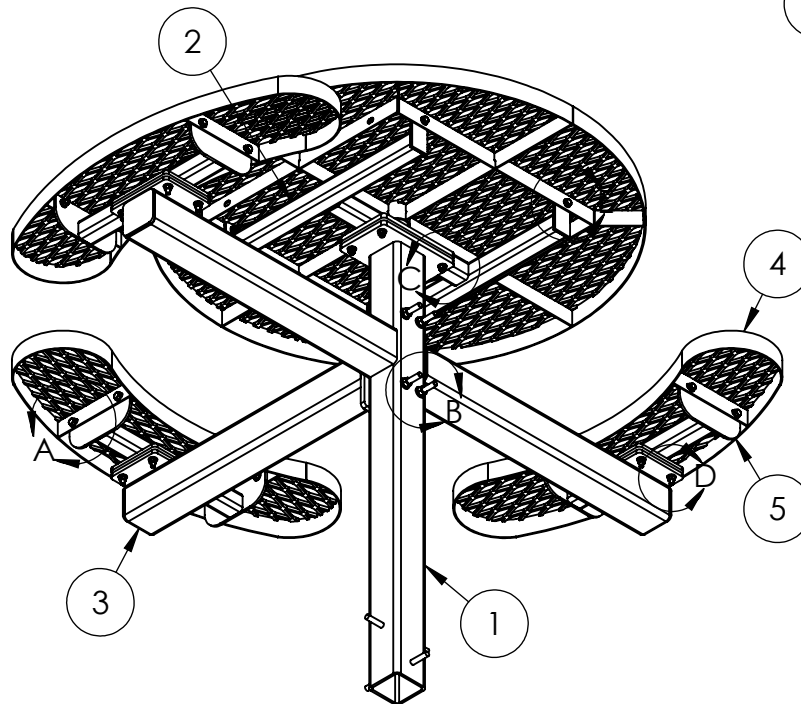
DETAIL B  
SCALE 1 : 9



DETAIL D  
SCALE 1 : 9



DETAIL E  
SCALE 1 : 9



DETAIL C  
SCALE 1 : 9



**PREMIER POLYSTEEL**

The Best Commercial Outdoor Furniture Available. Period.





1. Bore a 12-14" diameter hole into the ground. The hole should be at least 32" deep or below the frost line in your area, which ever is greater.
2. Place 4-6" of pea rock in hole.
3. Drill out all holes with a 7/16" drill bit. Use a 1/2" drill bit for seat arm end plate holes and center pedestal post holes at their union.
4. Place center pedestal post into the hole.
5. Bolt the support arm on to the center pedestal post using 1/2"x6" stainless steel hex bolts.
6. Bolt seat supports on to the seat arms using 3/8"x2" stainless steel hex bolts.
7. Bolt table top support on to the center pedestal post using 3/8"x2" stainless steel hex bolts.
8. Bolt the table top on to the table top support using 3/8"x1-1/2" stainless steel hex bolts.
9. Bolt the seats on to the seat supports using 3/8"x1-1/2" stainless steel hex bolts.
10. Level table and adjust to desired height. Recommended height is 20" from the ground to the top of the seats.
11. Fill hole with concrete no higher than ground level.

*Periodic check of bolts tightness recommended*

In accordance to California law: WARNING - This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.



**PREMIER POLYSTEEL**

The Best Commercial Outdoor Furniture Available. Period.

