



4' X 5' Champion Expanded Metal Free Standing Accessible Table

927-101

This product uses Hardware Pack HWPK01
(you may receive extra hardware)

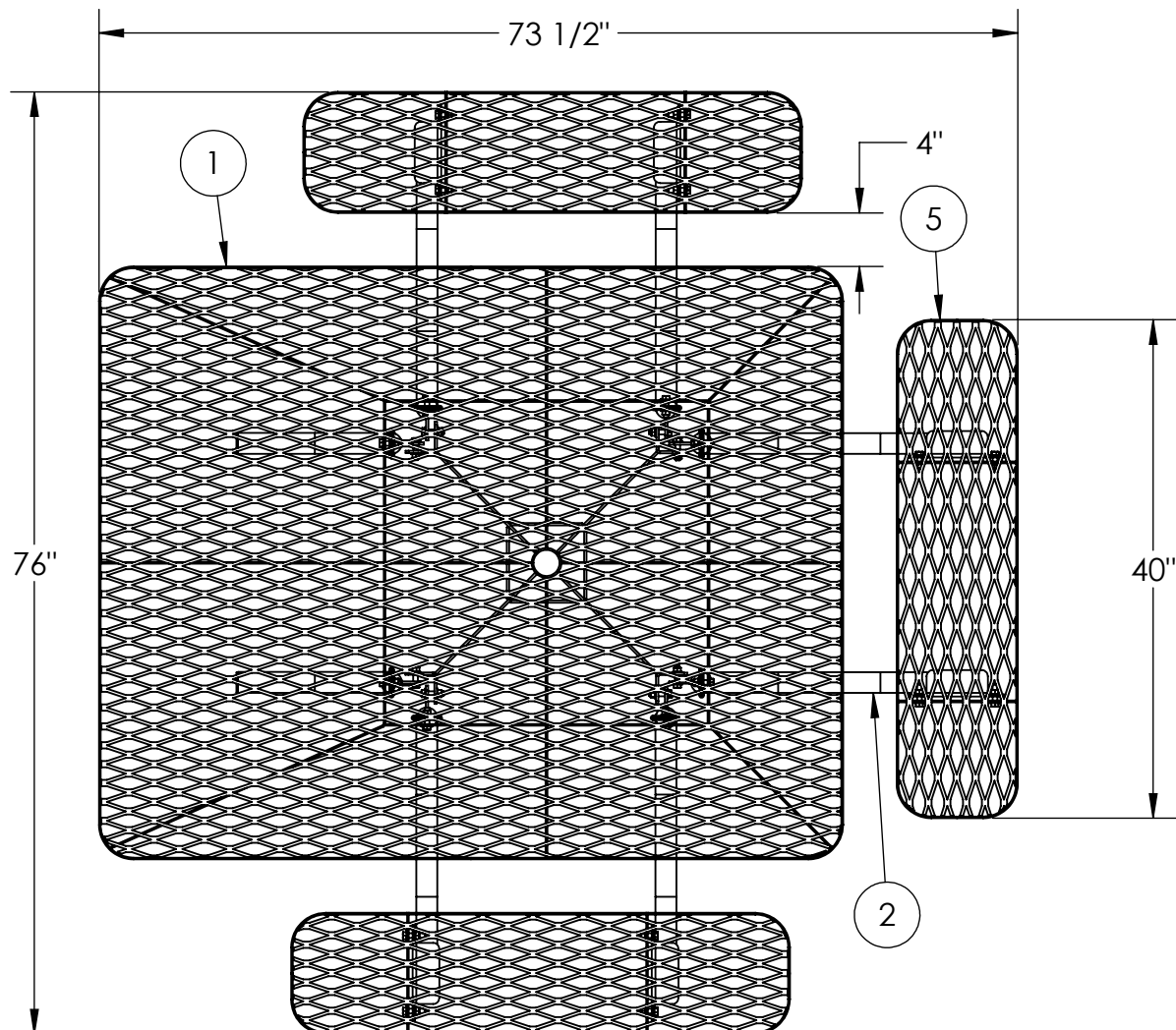
32 qty. 3/8" x 1-1/2" SS Hex Bolt

32 qty. 3/8" SS Nylock Nut

64 qty. 3/8" SS Flat Washer

Tools List

- 7/16" Drill bit
- 9/16" Socket
- 9/16" Wrench
- Level
- Impact Gun (Optional)
- Drill



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	642-115	4' x 5' Accessible Table Top No Hole	1
2	634-111	Square Table Leg	6
3	634-112	3 Seat Leg	2
4	634-119	Square Table Leg X Brace	1
5	622-019	Champion 40" Seat (QS)	3
6	516-058	3/8"x1-1/2" SS Hex Bolt	28
7	516-023	3/8" SS Flat Washer	56
8	517-028	3/8" Zinc Nylock Nut	28



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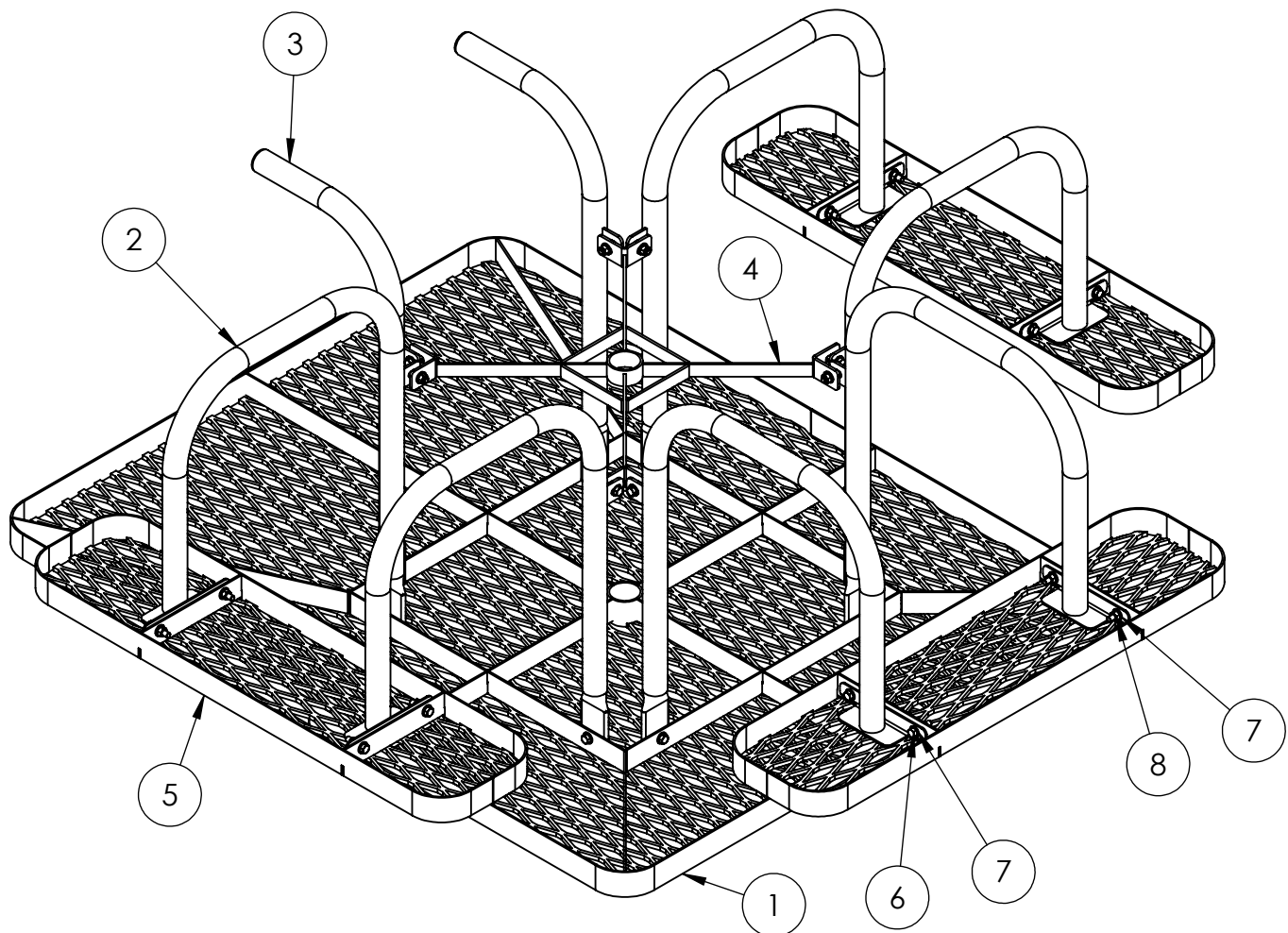
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1. Drill out plastic from all mounting holes with a 7/16" diameter drill bit.
2. Flip the table top upside down. Protect the top with cardboard between that and the surface it is on.
3. With table top upside down bolt 2 opposing legs on to top. Do not tighten the bolts now.
4. Attach "x" shaped leg brace to the 2 legs.
5. Attach the other 6 legs fastening to the "x" shaped leg brace as you go.
6. Attach seats to other end of leg. The vertical portion of the angle iron leg top bolts flush with the seat support bar.
7. Flip the table right side up, level the top and seats, and tighten all of the bolts.

Periodic check of bolts tightness recommended



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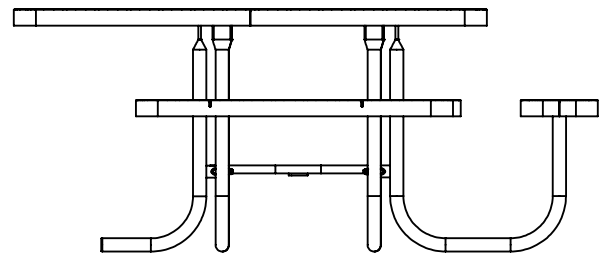
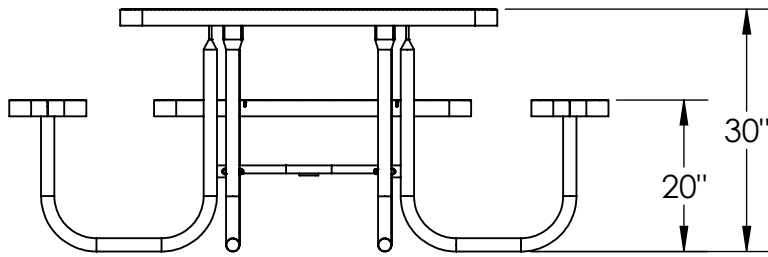
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